

Methane oxidation over alumina and ceria supported platinum

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Abstract

Oxidation of methane over Pt/Al₂O₃ and Pt/CeO₂ catalysts was studied by transient gas-flow reactor and in situ FTIR spectroscopy experiments. The Pt/CeO₂ catalyst is more active, especially during oxygen pulsing, indicating a more efficient CH₄ dissociation. This is likely thanks to less sensitivity towards oxygen poisoning due to higher oxygen storage capacity/mobility and/or additional sites in the Pt/CeO₂ system.

Keywords: Environmental catalysis; periodic operation; FTIR spectroscopy; CH₄; Pt; Al₂O₃; CeO₂

1. Introduction

Methane produced from renewable sources, so-called biogas, can be used in vehicle applications originally designed for natural gas. Methane fuelled vehicles have, besides lower emissions of carbon dioxide, the advantages of low particulate and NO_x emissions compared to vehicles with conventional diesel combustion engines [1]. Further, emerging advanced combustion concepts like homogeneous charge compression ignition (HCCI) may produce exhausts with significant amounts of carbon monoxide and hydrocarbons, including methane [2-4]. In the mentioned applications, the exhaust temperature is considerably lower than in traditional combustion concepts, which generally is the case for upcoming energy efficient technologies. Thus, complete oxidation of methane at low temperatures is an important process.

Methane is significantly the most difficult hydrocarbon to oxidise catalytically. In practice, this is reflected by the relatively high temperatures (>350°C) that are required for the catalytic oxidation to proceed efficiently, even on the most active catalysts like

the noble metals, Pd, Pt and Rh. Methane is a special compound in the alkane series, containing only carbon-hydrogen bonds. The rate-determining step in the oxidation is the abstraction of the first hydrogen [5], here dissociation via adsorption [6]. At low temperatures, the oxidation of methane over Pt is problematic due to deactivation of the Pt crystallites by adsorbed oxygen [7]. This has been observed also for higher alkanes like propane [8]. The adsorbed oxygen decreases the ability of the catalyst surface to dissociate methane. The present objective is to understand the influence of oxygen on the activity for methane oxidation for Pt catalysts with different support materials. Pulse-response experiments and in situ DRIFT spectroscopy have been used to clarify reaction mechanisms.

2. Experimental section

2.1 Catalyst preparation

The supported platinum samples were prepared by impregnating alumina and ceria respectively with a halogen-free platinum precursor. The γ -Al₂O₃ (Sasol, Puralox) was dispersed in distilled water and an aqueous solution of platinum(II)nitrate (Pt(NO₃)₂ Heraeus GmbH) was gently added to the alumina slurry under continuous stirring. The slurry was then instantly frozen with liquid nitrogen and freeze-dried. The resulting powder was calcined in air at 600°C for 2 h, with a heating rate of 9.6°C/min from 25 to 600°C. For preparation of the Pt/CeO₂ sample, ceria (99.5 H.S.A. Rhône Poulenc) was impregnated with Pt, using the same procedure as for the alumina sample. The resulting platinum load for both samples was 1 wt.-%.

Monolith samples were prepared by immersing corderite monoliths (length=15 mm, d=12 mm, 400 cpsi) in water slurries containing either Pt/Al₂O₃ and Pt/CeO₂ and respectively colloidal alumina sol (Disperal, Sasol) and ceria sol (CeO₂(Ac), Nyacol) as binders. The monolith samples were thereafter dried at 90°C in air until all water had evaporated, and then calcined at 600°C for 5 min. This procedure was repeated

for both samples until 200 mg of washcoat with a Pt load of 0.8 wt.% was attached to the samples. The samples were then calcined in air at 600°C for 2 h.

2.2 Flow-reactor experiments

In brief, the continuous gas-flow reactor used for the methane oxidation experiments consists of a quartz tube wherein the sample was positioned [9]. Heating of the inlet gas and the sample occurred via resistive heating of a metal coil surrounding the tube. Both the inlet gas and the catalyst temperature were measured by separate thermocouples. Gases were introduced via individual mass flow controllers. The product stream was continuously analysed with a mass spectrometer (Balzers Quadstar 422) following the m/e ratios 2 (H₂), 15 (CH₄), 18 (H₂O), 28 (CO), 32 (O₂), 40 (Ar) and 44 (CO₂). Oxygen pulse response (PR) experiments were performed at different temperatures. The PR experiments were carried out by introducing 1250 vol.-ppm of oxygen for 5 min to an otherwise constant flow of 500 ppm CH₄/Ar. In all experiments the total gas flow was 400 ml/min, corresponding to GHSV=13,000 h⁻¹.

2.3 In situ FTIR spectroscopy experiments

The in situ spectroscopy experiments were performed in diffuse reflectance infrared Fourier Transform (DRIFT) mode using a Bio-Rad FTS6000 spectrometer equipped with a Harrick Praying Mantis DRIFT cell [10]. Gases were introduced to the reactor cell via individual mass flow controllers. A total flow of 100 ml/min was used in all experiments. The outlet gas composition was continuously analysed by a mass spectrometer. In the methane oxidation experiments, powder samples, 1%Pt/Al₂O₃ and 1%Pt/CeO₂, were used. The samples were pre-treated first with oxygen and then hydrogen at 400°C. The experiment was started by introducing a flow of 500 ppm CH₄/Ar to the reaction cell. After 40 min, 1250 ppm O₂ was added to the CH₄/Ar flow, resulting in a net-oxidising reaction mixture. After 50 min the CH₄ flow was switched off, leaving a flow of 1250 ppm O₂ over the sample. The presented spectra were

collected at 400 (Pt//Al₂O₃) and 350°C (Pt/CeO₂) and are shown as the difference between the measured spectrum and the corresponding background spectrum collected in Ar. A schematic illustration of the DRIFT spectroscopy experiments with collection points for the individual spectra is shown in Figure 1.

3. Results

Figure 2 shows results for oxidation of methane over the Pt/Al₂O₃ (left panels) and Pt/CeO₂ (right panels) catalysts, during periodic variation of the gas composition between net-oxidising and net-reducing conditions. With the present reaction conditions, the CH₄ conversion over the alumina-supported catalyst is generally low, while the ceria-supported catalyst shows a high conversion. Temporal increases in the activity for oxidation of methane upon a change in the gas composition are observed for both catalysts. Pulsing of oxygen has a significantly higher impact on the activity for methane oxidation for the Pt/CeO₂ catalyst than for Pt/Al₂O₃. This is most likely due significant differences in sensitivity to oxygen poisoning between the samples. Comparing the results of the two catalysts in more detail, considerable differences in oxygen consumption and hydrogen production can be observed. For the ceria-supported catalyst, much more oxygen is consumed than is required for complete stoichiometric oxidation of 500 ppm CH₄.

Figure 3 shows DRIFT spectra of Pt/Al₂O₃ (left) and Pt/CeO₂ (right) exposed to the gas composition sequence shown in Figure 1. For the alumina-supported sample, adsorption of CH₄ results in absorption bands at 2092, 2026 and 1780 cm⁻¹ (spectrum A1) corresponding to linearly and bridge bonded CO adsorbed to Pt [11]. This indicates the presence of available oxygen, even though the sample was pre-reduced. The second spectrum (A2), recorded after 10 min with methane-oxygen reaction mixture, shows only a small peak at 2077 cm⁻¹, indicating that most of the CO has been oxidised. Some changes in the lower wavenumber region (1700-1000 cm⁻¹) usually assigned to OCO-stretching vibrations of carbonate and formate species on the

support [12, 13], are observed here. Compared to Pt/Al₂O₃ the absorption bands observed on the ceria-supported sample are generally much more intense, especially in the region below 1700 cm⁻¹. Given the large number of overlapping absorption bands in this region, we here focus on analysing the main trends. The first spectrum (C1), recorded after 8 min of CH₄ exposure, reveal absorption bands at 2100 and 2026 cm⁻¹ corresponding to CO adsorbed to different sites on Pt. Significant absorption bands are also observed in the OH-stretching vibration region (3300-4000 cm⁻¹) and even more so in the region below 1700 cm⁻¹. After 20 min of CH₄ exposure (C2), the CO-Pt bands have shifted and increased in intensity. Changes have occurred also in the carbonate region, with a fourfold intensity increase of the absorption bands. Spectrum C3, recorded after 10 minutes with methane-oxygen reaction mixture, shows diminished CO-Pt bands, however, there is a remaining peak at 2100 cm⁻¹.

4. Discussion

For the Pt/Al₂O₃ catalyst, the low methane conversion in the flow-reactor experiment signifies oxygen poisoning of the catalyst. The higher activity for methane oxidation of the Pt/CeO₂ catalyst is likely more complex and a few mechanistic scenarios may be addressed. In the first scenario the ceria-supported catalyst is assumed to be less sensitive to oxygen poisoning due to the ability of ceria to buffer oxygen. When pulsing oxygen, the ceria may be partially reduced during the oxygen-free periods, and can thus store some of the excess oxygen during the lean periods. More vacant Pt sites are hereby available on the catalyst for methane adsorption. Thus, here it is likely that oxygen poisoning is prevented (or delayed) by spill-over of oxygen from the Pt to the ceria. It has previously been observed that carbonates form more easily on reduced compared to more oxidised ceria [14]. The intensity increase in the carbonate region (1700-1000 cm⁻¹) supports reduction of ceria upon continued exposure to CH₄. Further, the absorption band at 2124 cm⁻¹ has been associated with CO adsorbed to Ce³⁺ [14].

The intensity of the carbonate absorption bands decreases after the oxygen is switched on (spectrum C3). Although not presented here, the MS measurements show that the oxygen consumption is higher than required for stoichiometric oxidation of methane, in line with the PR experiments discussed above. This further supports that ceria can store some of the excess oxygen and that it is likely reduced by CH₄ during oxygen-free periods.

Another scenario is that, in addition to the Pt-sites, other sites for methane dissociation are available on the Pt/CeO₂ catalyst, resulting in a higher CH₄-oxidation activity. These sites may be located at the Pt/CeO₂ interface, or possibly even on the ceria surface itself. Probably, spill-over of the dissociated methane species from the support to the Pt or Pt/support interface may be required for further reaction into CO₂ [15]. The more pronounced minimum in the methane outlet concentration when the oxygen is switched off (right panel of Figure 2) signifies that dissociative adsorption of methane proceeds considerably faster on Pt/CeO₂ compared to the alumina-supported catalyst. The more intense carbon-containing absorption bands on the ceria-supported sample also agree with this observation. Odier et al. [15], observed that surface carbonates are formed on a Pt-free ceria sample when exposed to methane, which supports the possibility that in the present study, dissociative adsorption of CH₄ may occur on the ceria surface. The absorption bands corresponding to CO adsorbed to Pt appear at various wavenumbers, which indicates a number of different Pt-sites. The band at 2100 cm⁻¹ possibly corresponds to CO adsorbed to partially oxidised Pt [16, 17]. This band is present in spectrum C1, but disappears with continued CH₄ exposure (C2). However, it reappears after the addition of oxygen (C3), which also indicates a transition between different oxidation states of the catalyst, likely involving both the Pt and the ceria.

5. Concluding remarks

This study shows that pulsing of oxygen has a considerably higher impact on the

activity for methane oxidation on Pt/CeO₂ than on Pt/Al₂O₃. This effect is likely due to that the ceria-supported catalyst is less sensitive to oxygen poisoning due to the ability of ceria to act as an oxygen buffer. When pulsing oxygen, the ceria may be partially reduced during the oxygen free periods, and can thus store some of the excess oxygen during the lean periods. More vacant sites are hereby available on the catalyst for methane adsorption. In addition, dissociative adsorption of methane appears to occur faster on Pt/CeO₂, which may be due to that CH₄ can dissociate on the ceria surface, while for Pt/Al₂O₃, the platinum is needed for dissociative adsorption. The significantly higher methane oxidation activity as a response to oxygen pulsing for the ceria supported Pt suggests that a potential strategy to achieve improved methane conversion over Pt/CeO₂ is to shorten the rich cycles and introduce longer lean pulses. In vehicle applications, this would also be beneficial with regard to fuel economy.

5. Acknowledgements

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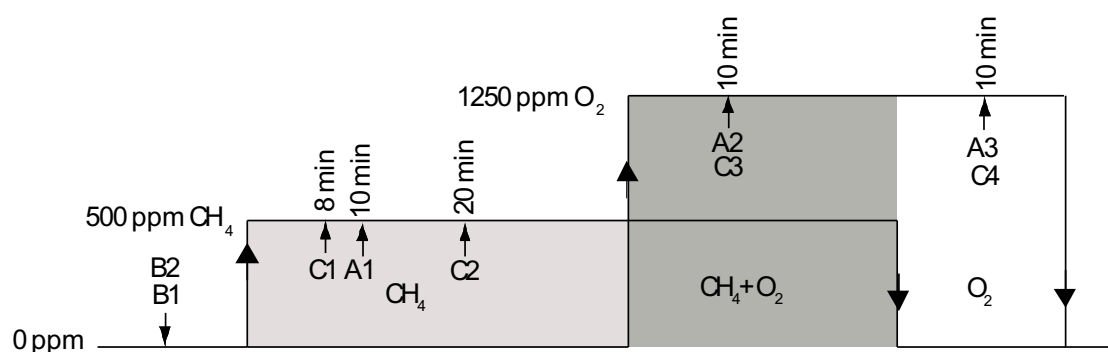


Figure 1. Schematic illustration of the DRIFT spectroscopy experiments showing the gas composition at the time of collection for each spectrum. The spectra (shown in Figure 3) have been denoted A1-A3 (Pt/Al₂O₃ sample), C1-C4 (Pt/CeO₂ sample), B1 and B2 for the background spectra. The time refers to the time after a change in the gas composition.

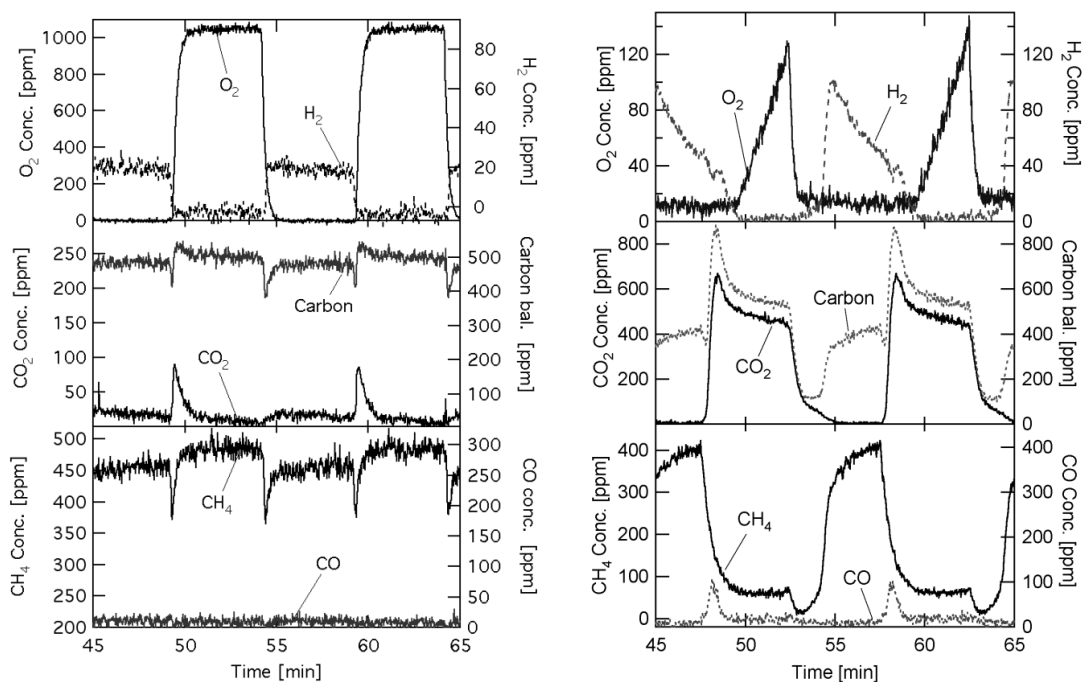


Figure 2. Oxidation of 500 ppm CH₄ while varying the oxygen concentration between 1250 ppm for 5 minutes and 0 ppm for five minutes at an inlet gas temperature of 350°C over 0.8%Pt/Al₂O₃ (left) and 0.8%Pt/CeO₂ (right).

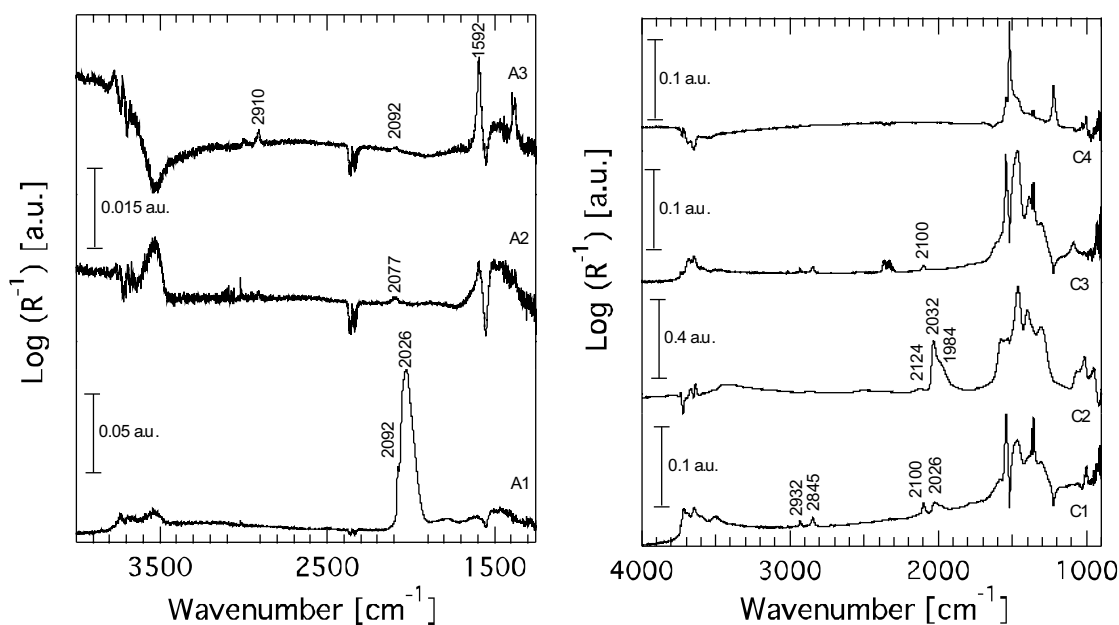


Figure 3. Left panel: DRIFT spectra of Pt/Al₂O₃ at 400°C collected after 10 min of CH₄ exposure (A1), 10 minutes after adding 1250 ppm O₂ (A2) and 10 min after the CH₄ flow is switched off (A3). Right panel: DRIFT spectra of Pt/CeO₂ at 350°C collected after 8 min of exposure to 500 ppm CH₄ (C1), after 20 min of exposure to 500 ppm CH₄ (C2), 10 min after adding 1250 ppm O₂ to the CH₄ flow (C3) and 10 min after the CH₄ flow is switched off (C3). The spectral resolution was 1 cm⁻¹. Note the vertical scale differences, especially for spectrum A1 and C2.