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Wide-band Slot Antenna Arrays with Singlelayer Corporate-Feed Network in Ridge Gap Waveguide Technology

Ashraf Uz Zaman and Per-Simon Kildal, Fellow, IEEE

Abstract—Single layer, wideband and low-loss corporate-feed networks for slot antenna arrays are described. The antenna is built using ridge gap waveguide technology, formed between two parallel metal plates without the requirements of electrical contact between these plates. The corporate-feed network is realized by a texture of pins and a guiding ridge in the bottom plate, and the radiating slots are placed in the smooth top plate. The paper describes two test antennas: a 4×1 linear slot array and a 2×2 planar slot array. Both have been fabricated and tested at Ku- band. The linear array shows more than 20% bandwidth and the 2×2 array shows a bandwidth of 21% for 10 dB return loss. There are good agreements between measured and simulated patterns for both antennas. Measured gain for the planar array is found to be at least 12.2 dBi over 12-15GHz band.

Index Terms— corporate-feed, waveguide slot array antenna, wideband, ridge gap waveguide, PMC, PEC.

I. INTRODUCTION

PLANAR-ARRAY ANTENNAS are suitable for a lot of applications requiring high to moderate antenna gain. Microstrip antenna arrays and waveguide slot arrays are the two main planar antenna technologies, which have been used extensively over a wide range of frequencies. Microstrip arrays are compact, easy to manufacture, cost-effective and easy to integrate with active electronics. However, the microstrip feed networks suffer from high ohmic and dielectric losses at high frequency [1-2]. Spurious radiations and leakage in the form of surface waves are always major concerns in microstrip antennas and are difficult to handle [3]. All these lead to substantial reduction in gain and antenna efficiency. Substrate integrated waveguide (SIW) or post-wall based planar array antennas have been proposed to realize low cost solutions [4-5]. This technology enables integration of active circuits together with the antennas. The losses in SIW are better than microstrip and coplanar structures. Still, losses may be of concern, especially for high gain (above 30dBi)

antennas, due to the presence of dielectric material [6-7]. On the other hand, waveguide slot arrays have low losses. They suffer neither from dielectric nor radiation loss. So, waveguide slot arrays are considered for many applications requiring high gain and high efficiency. However, wideband waveguide slot arrays require corporate-feed networks that become very complex and bulky. At high frequencies, such networks require accurate and high precision (and thereby expensive) manufacturing so as to achieve good electrical contacts between the slotted metal plate and the bottom feed structure [8]. The present paper will describe a compact ridge gap waveguide corporate-feed network without the need of metal contact between these two plates, thereby having simple mechanical assembly and potentially lower manufacturing cost.

Apart from the manufacturing costs and assembly complications, some other limitations of waveguide slot arrays have been reported in literature. Series-fed single layer waveguide slot arrays are simple but have narrow bandwidth due to the long line effect [9] (i.e. different delays to each element). In a single layer structure, it is normally not possible to feed each radiating element in parallel (full corporate-feed) because of the space limitations associated with keeping the element spacing smaller than one wavelength (λ_0) to avoid grating lobe [10-11]. Therefore, there is needed a complex multilayer feed network. Such a double-layer corporate-feed network in rectangular waveguide technology is described in [12]. It was realized with diffusion bonding of laminated thin metal plates and the antenna worked over 11% relative bandwidth. The present paper describes a much simpler and single-layer corporate-feed network.

Based on the above discussion, existing corporate-feed network technologies have limitations with respect to bandwidth and mechanical simplicity, giving an opportunity for the proposed gap waveguide technology. The gap waveguide technology introduced in [13] uses the basic cutoff of a PEC-PMC parallel-plate waveguide configuration to control desired electromagnetic propagation between the two parallel plates. In the realized gap waveguide, the PEC-PMC cut-off becomes a stopband, and this stopband can be achieved by a periodic structure, such as metal pins or mushrooms in the textured surfaces [14]. However, the textured surface must also incorporate guiding structures in

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the form of ridges, grooves or strips. As a result of the stopband, the electromagnetic waves can propagate along these ridges, grooves or strips without leaking away in other directions. These guiding structures thereby define three different gap waveguides or transmission lines, referred to as ridge, gap and microstrip gap waveguides [15]. Thus, gap waveguide technology offers mechanically flexible guiding structures where good electrical contact between the building blocks is not an issue at all. Consequently, high precision metal machining required for assembling and manufacturing waveguide slot arrays can be avoided and cost of production can be minimized. The first experimental validations of the ridge gap waveguide and the suspended microstrip gap waveguide were published in [16-18] respectively. In the present paper, we will use ridge gap waveguide to design a linear slot array and a planar slot array. The ridge gap waveguide structure used in the linear array design is shown in fig.1(a). The planar array antenna, on the other hand, uses periodic pin structure with a bit different dimension. The stopband and the dispersion diagram for both the pin structures are discussed in Section-II.



Fig.1 (a) Detailed dimensions of the periodic metal pin and ridge gap waveguide geometry used in this paper.

Till now, there have been no complete papers on gap waveguide antennas, except for some conference papers describing horn antenna [19], initial works in single hard-wall waveguide slot array in [20], and single slot design in ridge gap waveguide [21]. We should also mention the multi-layer phased array antenna and dual mode horn array based on related technology presented in [22-23]. Recently, series fed groove gap waveguide slot array having inclined slots in narrow wall has also been reported [24]. But this slot array was narrow band (5% BW). In the present paper, we document wideband 4×1 element linear slot array and a 2×2 element planar slot array designed at Ku band based on ridge gap waveguide technology. Both these antennas are designed for a fixed broadside beam and a 20% relative bandwidth. In a wideband antenna, the reflection coefficient S_{11} of each component constituting the antenna must be very good to avoid interference maxima of the total S_{11} of the complete antenna over all the frequencies within the band of interest. The wideband single slot element and a wideband single Tjunction based on ridge gapwaveguide were first presented in [21]. Similar slot element and T-junction have been used in the linear array in the present paper. This is explained in Section-IV. However, the present 2×2 planar slot antenna has more compact feed-network geometry, and the shape of the slot and the feed T-section is different. The 2×2 planar antenna design is described in Section-V. The linear array is excited with a conventional coaxial SMA connector with an extended center conductor, and the 2×2 planar array is excited with a transition from ridge gap to rectangular waveguide.

The design of the two slot arrays in the paper has been done entirely by numerical simulations using a cut-and-try approach based on intelligent guessing from previous experience. The ridge gap waveguide modes look similar to the modes along inverted microstrip lines, so the topologies of different ridge gap waveguide circuits will look similar to those of microstrip circuits [25], which is of help in the design process. The topology of ridge gap waveguides is too complex for analytic treatment, although some analytic works have been done [26-27].

II. DESIGNING THE STOPBAND

As mentioned in [16], the main performance of the gap waveguide is determined by its ability to create parallel-plate stopband for wave propagation in undesired directions. This ability is determined by the quasi-periodic pin structure and the height of the air gap. The size of the stopband is directly linked to the operational bandwidth of the power dividers and feeding network, and hence to the whole gap waveguide antenna. The stopband study consists of parametric sweeps of all parameters associated with the periodic structure to be used (a, p, d and airgap in this paper), and it is based on Eigen mode analysis of the single unit cell by enforcing periodic boundary conditions on the sides of the structure. The details of such types of studies can be found in [14].

For both the slot arrays in the present paper we use a textured surface made of square pins, designed to have the stopband in Ku-band, covering 12-15 GHz. The dispersion diagrams for the parallel-plate geometry with metal pins that are used in the linear array and the 2×2 planar array are shown in fig.1(b) and fig.1(c), respectively. The pin dimensions for the two cases are also shown in the figures.

As shown in the above two figures, a large stop-band is created by the pin surface after 10 GHz where all the parallelplate modes are in cutoff. Once the dimensions of the periodic pin structure are obtained, the ridge can be incorporated within the periodic pin structure. The ridge height is kept same as the pin height everywhere in the gap waveguide structures. It is to be noted that- while designing the bends of the T-junctions, a few pins have to be removed or relocated locally. As long as the modification is done locally over one or two pins, this does not have severe consequence on the designed stop-band and on the performance of the gap waveguide structures, provided the relocations are done locally over one or two pins.

Apart from the stopband design, the number of pin rows around the guiding ridge is also very important for gap waveguide antennas as it will dictate the element spacing of the antenna and grating lobe issue. So, we have done a simple two-port analysis of the basic ridge gap waveguide structure with varying number of pin rows. We have simulated a 150mm (\sim 7.5 λ at 15GHz) ridge gap waveguide with three, two and single rows of pins, respectively. The S₂₁ is almost identical for the three and two rows of pins. For single row of pins, the S₂₁ is degraded by 0.1dB over the whole Ku-band. This is shown in fig.1(d). Thus, two pin rows are preferable for such structures considering losses and isolation an issue. For designing the antennas without grating-lobes, we have relaxed this requirement and used one row of pin at some locations to have the adjacent elements in less than 1 λ spacing. We have done a tradeoff and expect some leakage to neighboring elements but this leaked energy will be as low as - 20dB after one row of pins [13] and is acceptable for many antenna designs.



Fig.1 (b) Dispersion diagram of the unit cell of the periodic pins used in the linear array design, a = 2 mm, p/2 = 1.25 mm, d = 6 mm and $air_{gap} = 1 \text{ mm}$.



Fig.1 (c) Dispersion diagram of the unit cell of the periodic pins used in the planar array design, a = 1.75 mm, p/2 = 0.85 mm, d = 6.15 mm and $air_{gap} = 1$ mm.



Fig. 1(d) Simulated S₂₁ for different rows of pins around the guiding ridge.

III. DESIGN RULES FOR THE SINGLE ELEMENT, POWER DIVIDER AND TRANSITIONS

We have designed both antennas based on full wave simulations. First, we have determined the geometry of the half-wavelength resonant slot element fed by a simple ridge gap waveguide. Then, we have tried to improve the bandwidth by adding a T-section to the feeding ridge structure under the slot element shown in fig.2(a). The largest bandwidth is obtained when the first resonance from the slot itself and the second resonance from the feeding T-section appeared close to each other. These two resonance deeps are clearly seen in the simulated S_{11} plots in fig. 2(b).



Fig.2 (a) Drawing of the slot element with T-section; $S_L = 11.825mm$, $S_W = 5.8mm$, $T_L = 8.15mm$, $T_S = 1mm$, $W_r = 3$ mm, $W_t = 2mm$ and t = 2mm. The air gap between pins and the top plate is 1 mm, even though it is shown bigger in the drawing.



Fig.2 (b) Simulated S_{11} for the slot element with and without the T-shape in the feeding ridge section.

Parametric sweeps have been done for several design parameters such as T_L , T_s and W_t and S_w/S_L (shown in fig. 2) to achieve reasonable bandwidth of the single slot element. During the parameter sweeps, we have found that the parameters S_w/S_L and T_L have larger impact on the impedance bandwidth. On the other hand the parameters such as T_s and W_t have relatively smaller effect on the reflection coefficient of the single slot element. The influence in simulated S_{11} due to variations in S_w/S_L and T_L are shown in fig. 2(c) and 2(d).



Fig.2 (c) Variation in parameter T_L of the T-shape section, S_w/S_L is kept 0.5.



Fig.2 (d) Variation in parameter S_w/S_L of the slot element, T_L is kept 8.15mm.

The power dividers are based on well-known two-way power division technique (T-junctions) used in microstrip technology. The power divider for the linear array case is based on impedance matching of the input line using a single quarter-wavelength section which gives 30% bandwidth. The power divider used in the 2x2 planar array case is based on a gradual tapering from low-impedance to high impedance. No $\lambda/4$ transformers were used and thereby it could be made more compact in size, and the bandwidth obtained was still 22% which is enough for our demonstrator.

The stepped transition (fig.5a) from ridge gap waveguide to groove gap waveguide used in the linear array case is based on using different sections of Chebyshev transformers for the impedance matching. This technique is well described in [28]. The 2x2 planar array has a 90° transition from ridge gap waveguide to rectangular waveguide (fig. 9). The starting point of this transition design is the well-known microstrip to waveguide transition in [29]. As the mode in ridge gap waveguide is also a quasi-TEM mode, ridge gap waveguide to rectangular waveguide transition can be designed in a similar way as the microstrip transition. Later, we have optimized the ridge gap waveguide transition to work well within our frequency of interest.

IV. LINEAR ARRAY DESIGN

Initial simulated results for the Ku-band linear slot array were presented in [30]. The slot element used in that work was exited with a ridge having the width $W_r = 3mm$. That ridge had a prolonged T-shaped section that was added to achieve good impedance bandwidth. The results presented in [30] were done with slot elements having sharp rectangular corners. However, slots with sharp corners are difficult to manufacture and need very small diameter tool to mill the slot. To address this issue, the slot element was redesigned with rounded corners. The new slot element with rounded corners is shown in previous section. The simulated reflection coefficient for this new slot element is shown in fig. 3(a). Apparently, there is almost no effect of the rounded corners compared to sharp cormers if the dimension of the slot is retuned. The dimensions of the T-section are kept unchanged. The dimension of the slot element is chosen in such a way that the slot length to width ratio S_w / S_L is kept smaller than 0.5. This ratio is important for the suppression of the crosspolarization. The thickness 't' of the top metal plate is chosen to be 2mm.



Fig.3 (a) Simulated S_{11} for the rounded edge slot element.



Fig.3 (b) 4-way power divider with the T-junctions; $W_r = 3mm$, $W_q = 4.2mm$. The upper plate is shown lifted up and partly removed for clarity.

The 4-way power divider needed to build the feeding network is based on the T-junction presented in [21]. In the initial design, the two output lines of the T-junction were separated by two rows of pins. For the array antenna, we have a limitation in terms of spacing between the adjacent elements. With two rows of pins, it is not possible to have the separation between the adjacent elements smaller than λ_0 . Therefore, we designed a more compact power divider with a 4-way power division. The compact 4-way power divider is shown in fig.3 (b) and the simulated performance for this power divider is shown in fig.3(c). The simulated S-parameter results demonstrate good performance. Over the frequency band 11-15 GHz, equal power distribution is achieved and the input reflection coefficient S₁₁ is lower than -20 dB.



Fig.3 (c) Simulated results for the 4-way power divider.

The linear array has been designed for a fixed broadside beam. Therefore, the spacing between the elements was chosen to be $0.8\lambda_0$ to ensure no grating lobes. All the slot elements are excited with equal amplitude and phase, and the array was designed to operate from 12 to 14 GHz. The complete array antenna is shown in fig.4. Fig.4 also shows a transition from ridge gap waveguide to groove gap waveguide.



Fig.4 Complete linear array geometry. the upper plate is shown lifted and partly removed for clarity.

The propagating mode in a groove gap waveguide is very similar to the TE_{10} mode of rectangular waveguide [25]. Therefore, in the groove gap waveguide part the linear array antenna can be excited in an easy way by a coaxial SMA connector with an extended center conductor and a usual back short. The details of the ridge gap to groove gap transition are shown in fig.5 (a). Simulated results for this transition and the complete antenna are shown in fig.5 (b). The designed stepped transition is very wideband and the reflection coefficient S₁₁ of the transition is not the main contributing factor in S₁₁ of

the complete antenna. Instead, the S_{11} of the slot element and the 4-way power divider dominates and adds up in phase after 15GHz. This causes the overall S_{11} of the antenna to rise above -10dB around 15GHz. This 4×1 element linear array will have a directive symmetric radiation pattern in H-plane. The E-plane pattern will be wide, and this will cause significant back radiation because the slots are close to the edge. The level of the back radiation has been reduced by adding 2 corrugations with quarter wavelength depth at the lowest frequency of operation. The simulated radiation patterns for this linear array at 13GHz are shown in fig.6.



Fig.5 (a) Stepped transition from ridge gap waveguide to groove gap waveguide, S_1 = 0.85mm, S_2 = 2.45mm, S_3 = 1.35mm, S_4 = 1.6mm, L_1 = 4.6mm; L_2 = 4.5mm, L_3 = 3.35mm (top metal plate not shown).



Fig.5 (b) Simulated S_{11} for the stepped transition from ridge gap waveguide to groove gap waveguide and the complete linear array antenna.



Fig.6 Simulated radiation patterns for the linear array at 13GHz.

V. PLANAR 2×2 ARRAY DESIGN

In a two-dimensional array, it is more difficult to design the corporate-feed network because the element spacing must be smaller than one wavelength in two orthogonal directions. For this reason, the feed network must be much more compact. Also, the slot elements must be redesigned. The slot element with the new dimensions is shown in fig.7(a) and the simulated reflection coefficient for this new slot element is shown in fig.7(b). The S_w / S_L of the new slot element has been changed to 0.55 instead of 0.49 of the previous case. Also, the length of the T-section T_L has been changed from 8.15mm to 6.85mm in this new design. The width of the exiting ridge has also been changed from $W_r = 3mm$ to $W_r = 2mm$.

The compact 4-way power divider is designed without using a $\lambda/4$ transformer section. Instead, the widths of the two divided ridge sections are gradually tapered to make the impedance match. This is shown in fig.8 (a) and the simulation results for this 4-way power divider are shown in fig.8 (b). This new power divider is not as wideband as the one in Section III. Still, the power divider works well with S₁₁ below -20dB and equal power division from 12GHz to 15GHz. After designing the new slot element and compact power divider, a simple 2×2 element planar array was designed to operate over the band 12-15 GHz. The 2×2 element array is excited in phase and with equal amplitude by a corporate feed network. The element spacing is chosen to be 17.5mm, which is about 0.875 λ at 15 GHz.



Fig.7 (a) Schematic of the modified slot element; $S_L = 11.45$ mm, $S_W = 6.25$ mm, $T_L = 6.75$ mm, $W_r = 2$ mm and t = 2mm. The upper plate is shown lifted.

This antenna is excited with a standard Ku-band rectangular waveguide from the bottom plane using a transition from rectangular waveguide to ridge gap waveguide. This transition is shown in fig.9 and the complete antenna is shown in fig.10 (a). The simulated reflection coefficient for the antenna with the transition and the single transition performance is shown in fig.10 (b). The simulated radiation pattern for this 2×2 element planar array at 15GHz is shown in fig.11.



Fig.7 (b) Simulated reflection coefficient for the modified slot element.



Fig.8 (a) Schematic of the modified T-junctions and 4-way power divider, $W_r = 2 \text{ mm } W_q = 0.7 \text{mm}$ and $W_p = 1.15 \text{mm}$.



Fig.8 (b) Simulated S-parameters for the compact 4-way power divider.



Fig.9 Rectangular waveguide to ridge gap waveguide transition, $P_L = 3.65$ mm; $P_w = 1.25$ mm; $P_s = 4.25$ mm; $W_n = 4$ mm; $W_r = 2$ mm.



Fig.10 (a) Complete 2×2 element array geometry; element spacing is 17.5mm.



Fig.10 (b) Simulated S_{11} for the bottom transition from ridge gap waveguide to rectangular waveguide and the complete planar antenna.



Fig.11 Simulated E-plane and H-plane radiation patterns for the planar array at 15GHz.

VI. MEASUREMENT RESULTS

a) Reflection coefficients:

Fig. 12 and fig.13 shows the manufactured linear array antenna and the planar antenna, respectively. Both these antennas are made in aluminum by metal milling technique with tolerance in the order of 25-30 μ m. The input reflection coefficients, S₁₁ are shown in fig. 14 and fig.15 for the 4×1 element linear array and the 2×2 element planar antenna, respectively. It is apparent from fig.14 and fig.15 that good input matching is achieved over a wide range of frequencies (more than 20% relative bandwidth) for both these manufactured antenna prototypes. Also, the measured S_{11} parameters are in good agreement with the simulated values. For the linear array, the difference in the level of the Sparameters and the little frequency shift can be attributed to variation of the length of the center conductor of the SMA probe, which was cut manually at the lab. In case of the 2×2 planar array, there are additional peaks in the measured S₁₁ parameter. In the simulation, the 2×2 planar array was excited with a waveguide port at the rectangular waveguide opening. In reality, when the antenna is measured with a waveguide flange, there is an additional transition from rectangular waveguide to SMA probe. This extra transition is assumed to cause the additional peaks in the measured S₁₁ parameter of the 2×2 planar antenna.



Fig.12 Manufactured prototype of 4×1 element linear array antenna.



Fig.13 Manufactured prototype of 2×2 element planar array antenna.



Fig.14 Measured and simulated S_{11} for the 4×1 element linear array antenna.



Fig.15 Measured and simulated S_{11} for the 2×2 element planar array antenna.

b) Radiation Patterns:

The radiation characteristics of both these antennas were measured in our own anechoic chamber. The measured radiation patterns are shown in fig.16(a) and fig.16(b) at several frequency points in two principal planes of the linear array. In fig.17 (a) and fig.17 (b), the measured patterns in the two principal planes of the 2x2 array are also shown.



Fig.16 (a) Measured H plane radiation patterns for the linear array.



Fig.16 (a) Measured E plane radiation patterns for the linear array.

For the 2x2 array, the cross-polarization in the E-plane has been measured at two frequency points and presented in fig.17 (c). As presented in fig.16 and fig.17, the measured and simulated radiation patterns are in quite good agreements for both these two antennas. For the linear array antenna, the first sidelobe level in H-plane is below -11dB over the whole frequency band of interest. For the 2x2 array, the sidelobe is below -12.5 dB in H-plane for all the measured frequency points. In E-plane, the sidelobe levels remain below -10dB at the lower frequencies, but they rise up to a level of -7.65dB at the upper end of the frequency band. These high sidelobes are also present with a level of -8.35dB in simulated patterns. They are caused by the omni-directional pattern of each individual slot in E-plane and the large element spacing (close to λ at higher frequency). Also, the array has an extent limited to only two elements in each direction, so we do not have a clear effect of the array factor. For a larger array, this first sidelobe will appear closer to the main lobe and will become lower. For the present array it is combined with the part of the wide grating lobe that appears in real space along the ground plane at 90° from broadside. The cross-polarization level in Eplane is measured to be -24dB, but this level is only related to the accuracy and the misalignments in the measurement chamber.



Fig.17 (b) Measured E plane radiation patterns for the planar array.

c) Measured Gain:

The realized gain of the 2×2 element planar array is also measured. The simulated directivity and measured gain versus frequency are shown in fig.18. The dotted lines show the maximum available directivity of an aperture having dimension of (35×35) mm² (i.e. twice the element spacing in both planes) and when the aperture efficiency is 75%. This is a correct reference aperture of a 2x2 array [31]. The maximum directivity is calculated by the known formula $4\pi A/\lambda^2$, valid for big apertures or big arrays. For the present case of 2×2 element small array, it is difficult to achieve high aperture efficiency. The measured gain is found varying from 12.2 to 13.8 dB within the frequency range 12-15GHz. The difference between simulated directivity and realized gain is mainly due to the mismatch loss, the losses in feeding network. The ohmic losses in feeding network are found to be less than 0.2dB over the entire band of interest.



Fig.17 (c) Measured cross-polarization level for the planar array.



Fig.18 Simulated directivity and measured gain for the planar array.

VII. CONCLUSION

Novel single-layer corporate-feed networks for slot array antennas based on the planar gap waveguide technology has been proposed in this work. A 4×1 element linear slot array

and 2×2 element array have been designed, manufactured and measured. The mechanical assemblies of both antennas are very robust and flexible. The mechanical construction has no requirements at all for good electrical contact between the radiating slot layer and the feed network layer. The radiating slot element, the feeding network and the transitions used in both the antennas have been designed to suppress the reflection coefficient and the results show more than 20% relative bandwidth of the whole arrays. Achieved impedance bandwidth is much larger than for other arrays of similar size described in [12], and [32-33]. The measured and simulated reflection coefficients agree quite well for both antennas. The measured radiation patterns are also in reasonable agreement with the computed patterns. The measured gain for the 2×2 element planar array is found to be at least 12.2dBi. Thus, the proposed antenna exhibits promising features such as planar geometry, low ohmic losses and wide bandwidth.

The presented 2×2 slot array element can be used as a subarray to build up much larger antenna. The element spacing of 17.5 mm corresponds to 0.875 λ , which is small enough to avoid grating lobes. The 2x2 array occupies only a unit cell area of 35×35 mm² including the distribution network. This small extent has been possible by compressing the distribution network. Therefore, we have used only one pin row between some parts of the distribution network, instead of the recommended two rows. Still, the distribution network worked. In order to use the 2x2 array as a sub-array in a large array it must be optimized numerically as a unit cell in an infinite array configuration using periodic boundary conditions, so as to include the effects of mutual coupling between sub-arrays. The feeding network for the full array can be designed by using the same 3dB power dividers that we have used here, in a full corporate distribution network connecting all sub-arrays. The present work shows that it should be possible to use ridge gap waveguides to realize high gain, low loss slot arrays consisting of two metal plates, one with a texture of ridges and pins, and the other with an array of slots, and with an air gap between the two plates. However, some parts of the ridge on the textured plate are quite thin which may complicate the manufacturing at higher frequencies.

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