



Social LCA case study of Autoliv's driver airbag system

Comparing life years saved by a driver airbag system with life years lost during its life cycle

Master of Science Thesis in the Master Degree Programme of Environmental Measurements and Assessments

HUI TONG AND YING WANG

Department of Energy and Environment Division of Environmental System Analysis CHALMERS UNIVERSITY OF TECHNOLOGY Göteborg, Sweden, 2011 Report No. 2011: 14 ISSN: 1404-8167

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Cover:

[Autoliv's safety system and corresponding picture of frontal airbag system (available at: <u>http://www.autoliv.com</u>). For more information, please read this report]

Abstract

There are many indications that a system analysis tool to assess social impacts is urgently needed. Social life cycle assessment (S-LCA), which is inspired by the more well-known environmental life cycle assessment (E-LCA), has been suggested by some scholars.

The thesis presents a specific S-LCA methodology to assess a driver airbag system made by the company Autoliv. The goal is to see whether the main objective of the driver airbag system, which is to save lives and prevent severe injuries, is justified. In order to compare this in a reasonable way, the thesis applies the disability-adjusted life years (DALYs) indicator to compare life years saved by a driver airbag system with life years lost during its life cycle. Moreover, how to convert a variety of life cycle inventory data to the DALYs indicator is also discussed.

The finals results show that the main objective of an Autoliv driver airbag system seem to be justified because the number of life years saved is larger than the number of life years lost. However, the dioxin emissions during the production of the screw components and the resistor components should be paid attention to, though the dioxin emission is not unique for the two components suppliers of Autoliv.

Furthermore, after applying the UNEP/SETAC framework, it reveals that except for the prioritization suggestion and the four general steps included in both E-LCA and S-LCA, i.e. goal and scope, life cycle inventory analysis, life cycle impact assessment, and results and interpretation, the UNEP/SETAC framework could not guide much for the case study.

List of abbreviations

2,3,7,8-TCDD: 2,3,7,8-Tetrachlorodibenzo-p-Dioxin CIA: Central Intelligence Agency CSR: Corporate Social Responsibility DALYs: Disability-Adjusted Life Years ECU: Electronic control unit E-LCA: Environmental life cycle assessment GBD: Global Burden of Disease HTPs: Human Toxicity Potentials IEA: International Energy Agency LCC: Life Cycle Costing LCI: Life cycle inventory LCSA: Life Cycle Sustainability Assessment NATSA: National Highway Traffic Safety Administration OSHA: Occupational Safety and Health Administration PAH: Polycyclic aromatic hydrocarbon PCB: Printed circuit board RCR: Risk characterization ratio SCI: Spinal cord injury SELCA: Social and environmental life cycle assessment SETAC: Society of Environmental Toxicology and Chemistry S-LCA: Social life cycle assessment SLCIA: Social life cycle impact assessment UNEP: United National Environmental programme YLD: Years of Life Disabled YLL: Years of Life Lost WHO: World Health Organization

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1 Introduction

1.1Background

Environmental life cycle assessment (E-LCA), which has been undertaken by many researchers and consultants before, is a tool by which the environmental impacts of a product or service throughout its whole life cycle can be assessed (Baumann and Tillman, 2004). It is an important decision support tool for environmental concerns. However, an increasing number of companies are confronted with questions from society regarding a wide responsibility for the social impacts of their business activities. Due to the pressure from various stakeholders, a number of companies see themselves in need of a tool that can evaluate the social performance of their products and services. Consequently, social life cycle assessment (S-LCA) has been suggested as a method to account for social impacts of products and services.

1.2 Purpose

There are two purposes of the project. Firstly, it is to present and discuss the S-LCA methodology. Secondly, it is to apply a selected S-LCA methodology for the company Autoliv's driver airbag system, which consists of an airbag and an electronic control unit (ECU). The outcome of the thesis should find out whether the main objective of an Autoliv driver airbag system, which is to save lives and prevented severe injuries, is justified.

1.3 Method

In order to investigate the social performances of Autoliv's airbag with its ECU, a specific S-LCA methodology is developed and applied.

The specific S-LCA methodology is originally inspired by the UNEP/SETAC framework. However, its suggested indicators are not applicable for the case study because those indicators could not fulfill the comparison function, especially regarding how to present the positive aspects of an Autoliv's driver airbag system. It means that the thesis study needs to find a suitable indicator that does not exist in the UNEP/SETAC framework. First indicator come up with is the net lives saved and the net severe injuries prevented. However, there is no research so far concerning how to convert emissions during a product's life cycle to neither lives lost nor severe injuries caused. After spending a long time in reading literature, a paper written by Goedkoop *et al* (2008) has been found. It describes how to convert Human Toxicity Potentials (HTPs) indicator into the Disability-Adjusted Life Years (DALYs) indicator. The

DALYs, which will describe in detail in chapter 4, can reflect both mortality and severe health impacts. Its standardized equations are able to convert fatality records and serious lost time injuries records into life years lost. Besides, there are already methods introducing how to calculate emissions during a product's life cycle into HTPs. Then, by means of one characterization factor, HTPs can be converted into life years lost. Furthermore, the positive aspects of an Autoliv's driver airbag system can be presented by negative values of DALYs.

In summary, the thesis study follows the general steps of the UNEP/SETAC framework and not least its prioritization advice. On the same time, the thesis study applies DALYs, which is not included in the indicator list of the UNEP/SETAC framework, in order to compare the positive and negative aspects of an Autoliv's driver airbag system.

A more comprehensive description and discussion of S-LCA, particularly the UNEP/SETAC framework, is presented in chapter 3.

1.4 Data and delimitation

Most product inventory data in the thesis are based on two previous master studies, which are life cycle assessment on Autoliv's driver airbag (Arief and Susetyo, 2010) and life cycle assessment on Autoliv's electronic control unit (Gu and Liu, 2010). Other data are from governmental databases and scientific literature.

One significant delimitation is that after looking into the whole life cycle of the Autoliv's driver airbag system the study will only focus on four prioritization areas: emissions of toxic substances from production and transportation, mining of metals, electricity production and pyrotechnical material production.

2. The Autoliv company and the airbag system

2.1 Autoliv Inc.

Autoliv Inc. is a leading automotive safety company that was founded in 1997. It is a merger between Autoliv AB in Sweden and Morton Automotive Safety Products (ASP) in North America and Asia. The headquarter is located in Stockhlom. Today, Autoliv Inc. is a pioneer worldwide leader in various safety systems elements, namely seatbelt systems, airbags, steering wheels, crash electronic and pre-crash systems. Its customers include major vehicle manufacturers and most vehicle brands worldwide. It is worth mentioning that the vision of Autoliv Inc. is "to substantially reduce traffic accidents, fatalities and injuries" (Autoliv Inc., 2009).

Until 2010, Autoliv Inc. has approximately 80 manufacturing facilities in 30 countries. According to the Autoliv 2010 annual report, it has an annual net sale of \$ 7.17 billion. The total market of Autoliv's products and the intended future goals are shown in figure 1 (Autoliv annual report, 2010).



Figure 1. Major market of Autoliv's products (Autoliv annual report, 2010).

2.2 Background of the airbag system

An airbag system consists of a crash sensor, an electronic control unit (ECU) and an airbag.

The crash sensor collects and transfers the data necessary to an ECU to make decision about the airbag deployment for certain criteria (NHTSA, 2011).

The ECU is the "brain" of the airbag system, which is typically installed in the middle of the vehicle or beneath the front seat. It determines when the frontal airbag will deploy by using the signals from a variety of sensors such as the crash sensor (NHTSA, 2011).

The airbag is a vehicle safety device, which consists of a textile cushion. It is deployed rapidly in case of automobile collision to prevent or reduce the occupant injury. It is designed as a supplementary safety device of a seat belt. There are two types of airbags, namely frontal airbag and side airbag (NHTSA, 2011). In this master thesis study a typical frontal driver airbag system is investigated.

3. S-LCA methodology

In this section, the aim and development of S-LCA, the UNEP/SETAC framework for S-LCA and the product-related S-LCA will be discussed.

The aim and development section describes the aim of S-LCA, in which context the S-LCA comes up and the two current types of S-LCA.

The UNEP/SETAC framework section introduces the S-LCA framework formed by the UNEP/SETAC life cycle initiative (UNEP, 2009). The case study follows the framework to some extent; however, some changes have been made in order to better fulfill the purpose of the thesis study.

In the third part, principles and choice of indicators of the product-related S-LCA methodology are discussed specifically, since this method has been used in the case study.

3.1 Aim and development

The framework detailed in the S-LCA Guidelines, in line with the ISO 14040 and 14044 standards for Life Cycle Assessment (2009), defines S-LCA as "a social impact (and potential impact) assessment technique that aims to assess the social and socio-economic aspects of products and their potential positive and negative impacts along their life cycle encompassing extraction and processing of raw materials; manufacturing; distribution; use; re-use; maintenance; recycling; and final disposal" (UNEP, 2009, pp37).

According to UNEP/SETAC (2009), S-LCA is developed in the context of incremental awareness of sustainable development, human well being and corporative social responsibility. Optimal decision making partly depends on the social perspectives which are not generally included in E-LCA. Thus, the objective of S-LCA is to assess the life cycle social impacts of products and services. Also, S-LCA meets to some extend the need to promote improvements of social conditions and sometimes even of the overall socio-economic performance of a product throughout the life cycle for all its stakeholders (UNEP, 2009, pp37). However, S-LCA does not conclude on whether a product should be produced or not. It rather provides the information on the social impacts of the product life cycle and helps inform incremental improvement (UNEP, 2009, pp37).

There are two forces driving the development of S-LCA. Firstly, the sustainability issue has attracted an increasing number of parties globally, from politicians to company managers, and is studied by a variety of researchers and authorities. One of the prominent results is the theory about the "triple bottom line" (Kloepffer, 2008). According to the theory, the sustainability is a result of the stable of the three pillars, namely environmental pillar, economic pillar and social pillar. Concerning the

corporate perspective, E-LCA and Life Cycle Costing (LCC) can assess the environmental aspect and economic aspect respectively, in a holistic and systematic manner. However, a tool that can assess social aspects in a holistic way has been lacking. Some scholars find that E-LCA and LCC are consistent to each other, because of the identical physical flows and system boundaries (Kloepffer, 2008). Therefore, some researchers suggest that S-LCA can be a method based on the transformation of a life cycle inventory into social (positive and negative) impacts (Hunkeler, 2006). In other words, extending E-LCA parameters to incorporate social dimension can be a way forward. Figure 2 below illustrates the conceptual understanding of this type of S-LCA, denoted "product-related S-LCA". A more detailed discussion will be presented in the review of the UNEP/SETAC framework part and the choice of indicators part.



Figure 2. The conceptual understanding of the product system as perceived and modeled in the product-related S-LCA (Dreyer *et al.*, 2006).

Another driving force for the development of S-LCA is the pressure on CSR from stakeholders, such as customers, non-governmental organization (NGOs) and media. Some companies, especially large international companies, have been significantly challenged owning to the revealed fact of their poor corporate social responsibility (CSR) performance. Therefore, an assessment tool is urgently required as a tool to facilitate corporations to conduct business in a socially responsible way (Dreyer *et al.*, 2006). It means that the tool should focus on corporate activities in the life cycle that affect people.

The S-LCA methodology, as a result of these two driving forces, develops in two different ways. If the former one which was illustrated in Figure 2 can be called product-related S-LCA, then the latter one can be called "organization-related S-LCA". The organization-related S-LCA is no longer based on a process, since most impacts on people are more affected by how companies organize and manage their business (Dreyer *et al.*, 2006). In other words, impacts such as discrimination, child labor, physical working conditions, development support toward local society, are

independent of the physical flows of an industrial process (Dreyer *et al.*, 2008). There is no direct link between those impacts and the actual product. In summary, the organization-related S-LCA methodology is more on a management and conduct of business level. Figure 3 illustrates the conceptual understanding of the product system as perceived in the organization-related S-LCA methodology. The figure can further show that the product life cycle, in this S-LCA methodology, is regarded as consist of many companies where industrial processes take place. The inventory data comprises the conduct of each company towards its stakeholders (Dreyer *et al.*, 2008).



Figure 3. The conceptual understanding of the product system as perceived and modeled in the organization-related S-LCA (Dreyer *et al.*, 2006).

There is a contradictory view between these two S-LCA concepts. The organization-related S-LCA perceives occupational health impacts from direct exposure on workers, for instance mortality and morbidity, as E-LCA. Some scholars claim that in E-LCA one of the areas of protection is human health and E-LCA has thus already considered occupational health impacts from direct exposure (Dreyer *et al.*, 2008). Other occupational impacts, for instance, psychological working conditions, are more dependent on organizational aspect. They can be assessed by the organization-related S-LCA methodology (Dreyer *et al.*, 2006). However, other scholars in favor of the product-related S-LCA methodology argue that occupational health impacts from direct exposure on workers can be considered in S-LCA, since human dignity and well being are two areas of protection in S-LCA, and occupational health impacts can affect the well being impacts. In addition, life and health are the intrinsic value of humans, and thus it may be more logical to relate them to social aspect (Weidema, 2006).

In addition, S-LCA can be combined with other tools. Since the beginning of 21st century, social impact assessment has became extensive concerns of LCA, therefore, research has been carried out in this emerging field (Hunkeler *et al.*,2005). At the same time, social and environmental life cycle assessment (SELCA), life cycle sustainability assessment (LCSA) are formed as integrated tools for assessing sustainability issues,

which may be used to assess various impacts of products or services (Finkbeiner *et al.*, 2010).

3.2 UNEP/SETAC framework for S-LCA

In 2003, a Task Force on the integration of social criteria into LCA was formed by the UNEP/SETAC life cycle initiative (UNEP, 2009). Before that, several approaches and frameworks were proposed. For instance, Dreyer *et al.* (2006) and Weidema (2006) each presented frameworks for impact categories. In 2009, UNEP/SETAC published a guideline for the procedures of conducting S-LCA on the basis of ISO 14000, ISO 14044 and the previous research.

According to UNEP/SETAC's S-LCA framework, the main steps in conducting S-LCA are similar to those of E-LCA (UNEP, 2009, pp38). In addition, general considerations are put forward as a basis on which the framework is build, and these are discussed below.

3.2.1 General considerations

There are concepts, perspective and considerations that should be defined before carrying out S-LCA (UNEP, 2009, pp43). Concepts, as a foundation of the framework, encompass social impacts, stakeholder categories, impact categories, subcategories and subcategory indicators.

Social impact refers to consequences caused by activities corresponding to various stakeholders. As far as social impacts are concerned, the consequences may be derived from three dimensions: behaviors (specific behavior/ decision) social-economic processes (the socio- economic decision e.g. investment decision) and capitals (human, social, cultural context).

As UNEP/SETAC defines (2009, pp46), a *stakeholder category* is "a cluster of stakeholders that are expected to have shared interests due to their similar relationship to the investigated product systems". The framework provides a list of stakeholder categories, which can be seen in Appendix 1 and Appendix 2 (UNEP, 2009). There are five main stakeholder categories: worker/employees, local community, society (national and global), consumers (covering end-consumers as well as consumers who are part of each step of the supply chain) and value chain actors. Meanwhile, there are two additional stakeholder categories: NGOs, and public authorities/ state.

Impact categories are logical grouping of S-LCA results, related to social issues of interest to stakeholders and decision makers.

In each defined impact category, there are *subcategories*, which are identified as various social issues of concern and used to subdivide the impacts (UNEP, 2009, pp84). A subcategory is also described as "one composite index" and "socially significant

theme or attribute". Subcategories are often classified according to the stakeholder categories and impact categories when conducting inventory analysis. Notably, these two classification schemes, i.e. "stakeholder category" scheme and "impact category" scheme, are complementary and not contradictory (UNEP, 2009, pp45).

Subcategories are assessed by the use of *subcategory indicators* (or inventory indicator) which provide the most direct evidence of the condition or result they are measuring. Several inventory indicators may be used to assess each of the subcategories.

An illustration of impact category, subcategories and subcategories indicators is shown in figure 4.



Figure 4. Example of concepts (Adapted from UNEP, 2009, pp45 &70).

3.2.2 Definition of goal and scope

The goal of the study states the intended application and potential audience (UNEP, 2009, pp50). Based on the goal of the study, critical review and peer review are necessary to conduct to ensure the fulfillment of the intended application. The scope of the study defines the depth and the width of the study. It also defines the details including limits of the product's life cycle, the data source and the method of dealing with data and results. A flowchart is to be drawn to illustrate the product process (UNEP, 2009, pp37).

3.2.3 Life cycle inventory analysis

In this phase, data collection and system modelling are carried out iteratively. The data are classified several ways. Generic data which is not site or enterprise specific and site specific data which is data collected "for a specific process, occurring in a specific enterprise, in a specific location with those stakeholders involved or affected" (UNEP, 2009, pp57). Quantitative data describes issues using numbers, while qualitative data describes issues using words. Semi-quantitative data are categorizations of qualitative indicators into a scoring system (UNEP, 2009, pp72).

The framework suggests that the following operational steps should be done (UNEP, 2009, pp58):

- Data collection (for prioritizing and screening, using generic data)
- Preparing for main data collection
- Main data collection
- Data needed for impact assessment (characterization)
- Validation of data quality
- Normalization
- Refining the system boundary
- Data aggregation (depend on the application)

According to the guideline, data collection, encompass three steps. The first step of data collection basically gathers generic data and for a desktop screening to assist in prioritization. In other words, data collected in the first step should indicate the relative importance of different unit processes in a product life cycle. The second step is the preparation for the main data collection, including development of strategy of inventory indicator and collection methods etc. The third step is the main data collection which provides a depth screening of specific process or enterprise.

Data quality is important to addressed in the context of S-LCA as well as in E-LCA. However, there is no guidance document currently available addressing the data quality requirements for social data in S-LCA. A set of preliminary criteria are proposed and specific challenges are presented in the guideline (UNEP, 2009, pp65-68)

Data collection is an iterative and time-consuming process and it is hardly possible to conduct a complete range of social impacts for every process. Therefore, prioritization plays a guiding role in the data collection process. Furthermore, generic data or site-specific data may be employed depending on the application as well as on methodologies employed in the study. Obtaining data is another significant concern during this step.

3.2.4 Life cycle impact assessment

S-LCIA can deal with assessment of social and socio-economic impacts that can range from specific to very general, from final to preliminary, depending on which level of precision is reached and the data availability. The S-LCIA phase consists of the three mandatory steps (UNEP, 2009, pp70):

- Selection of impact categories and characterization methods and models;
- Classification: linkage of inventory data to particular S-LCIA subcategories and impact categories;
- Characterization: determination and/or Calculation of subcategory indicator results.

Impact categories are related to the social issues of interest to stakeholders and decision makers. As described above, subcategories reflect the specific impacts within an impact category, which means that several subcategories may be used to aggregate into one impact category.

Another important decision is characterization model selection. The terminology "social and socio-economic mechanism" is used to represent the casual pathway or social processes which link the inventory flows through natural or social process to potential impacts. It is more general than cause-effect modeling as social factors are more complicated to model. Moreover, weighting and aggregation step are optional steps to convert an impact categories result to a one-dimensional result.

3.2.5 Life Cycle Interpretation

Three main steps to engage in the life cycle interpretation are (UNEP, 2009, pp74):

- Identification of the significant issues: Significant issues are the important social finding both positive and negative, and the critical methodological choice.
- Evaluation: This steps aims to performance the critical review, ensure transparency and verify the result.
- Conclusions, recommendations and reporting.

To which is added:

• Level of engagement with stakeholders

3.3 Product-related S-LCA

3.3.1 Principles

The product-related S-LCA methodology, as indicated by the name and as stated previously, relates the social impacts to the product's life cycle. In this methodology, the social impacts are, to a large extent, caused by physical flows, for instance, hazardous materials. Therefore, the analysis can be based on life cycle inventory data. However, sometimes, it needs characterization factors to transfer the LCI data. The example could be transferring LCI data, such as resources and emissions, into working hours data. However, the product-related S-LCA has identical functional unit, physical processes and system boundaries as the corresponding E-LCA. Moreover, the main steps of S-LCA resemble those of E-LCA (Hunkeler, 2006).

However, because social aspects are much complex and can be highly diverse, sometimes, they cannot be related to product processes. Instead, some impacts, such as corruption and education of employees, are much more relevant to how companies conduct business. Thus, the product-related S-LCA can only assess some of the social impacts. Others have to be analyzed on the conduct of the company level.

3.3.2 Social indicators

Concerning feasibilities of S-LCA, there are mainly two prominent areas that need to be taken into consideration. The first is the indicator formulation, which is relevant to the fundamental issue on which impact categories to include in the assessment and how to measure them. The second challenging issue is the data acquisition for the chosen indicator/indicators.

With regard to indicator formulation, this is discussed in several papers. Two fundamental methods are presented, namely a bottom-up approach and a top-down approach (Dreyer *et al.*, 2006). The bottom-up approach refers to the indicators obtained from an identification of social issues in the business context, while top-down approach refers to the indicators gained from an identification of what is valuable to society. For instance, the new area of protection in S-LCA, human dignity and well being, is suggested by means of top-down approach; while, the impact from the product system activities on the defined impact categories is traced by means of the bottom-up approach. In the development of the social indicators in S-LCA, Dreyer *et al* (2006) emphasize the importance of combining the two approaches, i.e. define areas of protection by means of the top-down approach and at the same time find out the impact pathways from product system activities toward the defined areas of protection by means of the bottom-up approach.

Parent *et a.l* (2010) discuss two types of indicator categories, namely Type 1 and Type 2. They are distinct from each other owning to the different characterization models. Type 1 impact category is to use scoring and weighing systems, based on Performance Reference Points, to aggregate indicators results. The Performance Reference Points can be thresholds or objectives that are accepted internationally, according to regulations or conventions. It does not make use of the cause-effect chains. One example of Type 1 indicators is wage per hours of work, for which there may be a minimum level. It is aggregated following a scoring and weighting system that can present international consensus (Parent *et al.*, 2010). On the contrary, Type 2 impact categories utilize impact pathways, based on the cause-effect chains, to measure impacts derived from the inventory data. An example of Type 2 indicators is child labor which can be translated into damage categories such as autonomy infringement (Parent *et al.*, 2010). The comparison between Type 1 and Type 2 can be seen from the Figure 5 below. The UNEP/SETAC recommends the use of Type 2 impact category (UNEP, 2009, pp71).



Figure 5. Comparisons between Type 1 and Type 2 (Parent et al., 2010).

Hunkeler (2006) presents a case study by using working hours as indicator to present how life cycle inventory data can be transferred into social impact data. This transferring method is instructive since it illustrates a way to carry out relative product comparisons instead of absolute analysis.

In summary, the social impacts indicators are diverse. The lists of the S-LCA indicators are presented in Appendix 1 and Appendix 2. Notably, some of the S-LCA indicators are hard to track by the cause-effect chains. The relationship between sources and stressors, sometimes, is not obvious. However, there are several methods that can overcome the difficulties, for instance, the combined approach of top-down and bottom-up and a relative product comparison approach (Parent *et al.*, 2010).

4. Goal and scope definition

4.1 Goal of the study

The goal of the S-LCA is to compare life years saved by an Autoliv's driver airbag system minus life years lost during its life cycle. The assessment will therefore investigate whether the main objective of an Autoliv's driver airbag system, which is to save lives and prevent severe injuries, is justified. The intended audiences for the study are mainly academics and managers at the company Autoliv.

4.2 Scope of the study

An essential aspect of the thesis is that it is a continuation of two previous master studies, which together present an environmental life cycle assessment of an Autoliv's driver airbag system. Therefore, the scope of the study is mostly derived from them.

4.2.1 Functional unit

The functional unit of the S-LCA assessment is **one Autoliv's driver airbag system**, which includes a crash sensor, an ECU and an airbag. According to Arief and Susetyo (2010), the driver airbag consists of six essential components, which are label, nut, cushion, can, cover, and inflator. According to Gu and Liu (2010), the ECU consists of five essential components, which are label, cover, housing, screw and PCB. The crash sensor sits in the printed circuit board (PCB) of ECU.

4.2.2 System boundaries

The same system boundaries as described in the two previous E-LCA master studies will be used, see Arief and Susetyo (2010) and Gu and Liu (2010). The cradle of the S-LCA assessment is the raw material extraction and the grave of the study is the waste to the nature as a result of two possible waste management methods – landfill and incineration of waste. Recycled materials are not considered in the study since they were excluded in the previous studies. The geographical boundaries are illustrated in detail in the flowchart chapter.

4.2.3 Allocation

The allocation issue in the study is mainly based on the weight approach, which means the allocation is in terms of the material masses in an Autoliv's driver airbag system.

4.2.4 Choice of social indicators

The major indicator applied to compare life years saved and life years lost is DALYs. It can reflect both mortality and severe health impacts.

The DALYs of a disease is derived from human health statistics on life years lost as well as disabled. When equal weightings to the significance of one year of life lost for all ages and no discount for future damages are applied, DALY is the sum of years of life lost (YLL) and years of life disabled (YLD) (WHO, 2011). Therefore, it can summarize morbidity and mortality to one single number, which can be expressed as the equation below:

$$DALYS = YLL + YLD$$
(1)

The YLD is equal to

$$YLD = w \times D \tag{2}$$

Where: *w* is a severity factor between 0 (complete health) and 1 (dead);

D is the duration of the disease.

DALYs belongs to the type 2 indicator category because it is based on the cause-effect chains (Parent *et al.*, 2010). For instance, the toxic elements can be traced towards workers' health conditions. In addition, it can be characterized as the "bottom-up indicator", since the starting point of the indicator is to find out the link between industrials' actions and their possible impacts (Dreyer *et al*, 2006). However, it can also be regarded as the "top-down indicator", because it relates to the intrinsic values of life as stated in the universal declaration of human right (2011), i.e. "Everyone has the right to life, liberty and security of person".

4.2.5 Assumptions and prioritization

There are three essential assumptions made in the study will be listed as follows:

The two previous master reports state that the studied driver airbag and the studied ECU are responsible for 80% of the corresponding Autoliv products. In addition, the driver airbag will be installed in Volvo cars while the ECU will be installed in BMW MINI cars. Since both cars belong to the light car group, we make our first assumption

here that the driver airbag and the ECU investigated before can match each other and become one Autoliv's airbag system.

The second significant assumption is that since the studied driver airbag represents 80% types of airbags produced by Autoliv we assume that the driver airbag account for 80% of all sold Autoliv airbags.

The third assumption is that there is no huge change regarding material production and technology innovation for the airbag system during last few years.

It should be mentioned that after looking into the whole life cycle of the Autoliv's driver airbag system, four prioritization areas will be focused in the project:

- Emissions of toxic substances from production and transportation;
- Mining of metals;
- Electricity production;
- Production of pyrotechnical materials.

5 Flowcharts

The flowcharts are based on the previous two master studies, see Arief and Susetyo (2010) and Gu and Liu (2010). Maps presenting relevant production locations (figure 8 and figure 10) are used to help calculations and analyses.

5.1 The flowchart of the driver airbag

The driver airbag consists of six components, which can be seen in the figure 6. The components are produced in more than ten countries and regions. After the productions, all the components are transported to V arg arda in Sweden and assembled there. The overall flowchart is shown in the figure 8, and the figure 7 pinpoints the relevant production places. The assembled airbags are installed in Volvo cars and then transported to all over the world. After some years of car operation, the airbags are dismantled together with Volvo cars.



Figure 6. General flowchart of airbag life cycle.



Figure 7. Production places of airbag components.

5.2 The Flowchart of the ECU

The ECU module consists of five components, which can be seen in the figure 8. The components are produced in 10 countries and regions. After the productions, all the components are transported to Motala in Sweden and assembled there. The overall flowchart is shown in figure 8, and figure 9 pinpoints the relevant production places. The assembled ECUs are installed in BMW MINI, Oxford, England. After some years of car operation, the ECUs are dismantled together with BMW MINI cars.



Figure 8. General flowchart of ECU life cycle.



Figure 9. Production places of ECU components.

6 Life cycle inventory analysis

For inventory analysis, the data on the number of lives saved and severe injuries prevented by an Autoliv's driver airbag system is needed. At the same time, the data on the number of lives lost and severe injuries caused during an Autoliv's driver airbag system is also needed.

6.1 Lives saved by an Autoliv's driver airbag system

In reality, airbag systems often work together with seatbelt systems. Therefore, how to attribute the life years saved by airbags and seatbelts is an issue needed to be handled here. Glassbrenner (2003), who is a researcher in NHTSA, presents a method to attribute the lives saved by airbags and seatbelts together. He claims that there are three attribution methods, which are the belt-maximizing method, the bag-maximizing method and the restraint-neutral method. The belt-maximizing method attributes the maximal benefits possible to the seatbelts, and attributes only the residual benefits to airbags. On the contrary, for the bag-maximizing method, the maximal benefits possible are attributed to airbags and only residual benefits possible to seatbelts. The third method - the restraint-neutral attribution - does not give any preference to either restraint. Appendix 3 shows the original equations and the notations for the three attribution methods.

Glassbrenner (2003) also mentions that each method is scientifically valid. Which one to choose is a policy decision. For the case study, the restraint-neutral method is preferred since any preferences to either restraint are avoided. Besides, there are simplified calculations suggested by Glassbrenner (2003) for the restraint-neutral method as showed below. The simplified calculations are very convenient and do not require the fatality count data (Fi), which is required for the other two methods.

$$S(bag) = S \times e(bag) / [e(bag) + e(belt)]$$
(3)

$$S(belt) = S \times e(belt) / [e(bag) + e(belt)]$$
(4)

Where: S(bag) is the number of lives saved by airbags alone;

S(belt) is the number of lives saved by seatbelts alone;

e(bag) is the effectiveness of airbags alone;

e(belt) is the effectiveness of seatbelts alone.

Autoliv Inc. homepage (2009) states that Autoliv products annually save more than 25000 live in traffic (the variable S in the equation 3). In terms of the equation 3, two additional data are needed, namely, the effectiveness of airbags alone (the variable e(bag) in the equation 3) and the effectiveness of seatbelts alone (the variable e(belt) in the equation 3). NHTSA (1996) lists two figures: fatality reduction of seatbelt alone is 45% while fatality reduction of airbag alone is 13%. Glassbrenner (2003) also lists two figures: fatality reduction of airbag alone is 14%. It is fortunate to find that the variation between the two sets of data is small. Since the latter set of figures is more recent, it is decided to use the latter set.

Therefore, the restraint-neutral method attributes 5645 of the 25000 saved lives to Autoliv's airbags annually, which is $25000 \times 0.14/(0.48+0.14) = 5645$, and the remaining 19355 to Autoliv's seatbelts annually.

Moreover, from personal contact with the life cycle manager in autoliv, we get to know that they approximately sold 30 million frontal airbags, 30 million side airbags and 27 million curtain airbags in 2010. According to the assumption made in goal and scope section about the percentage of the studied driver airbags, roughly, 5646 / $[(30+30+27) \times 0.8 \times 1.0E+06] = 8.112E-05$, lives can be saved by one Autoliv driver airbag system in 2010.

6.2 Severe injuries prevented by an Autoliv's driver airbag system

The same attribution method as used for lives saved is applied for severe injuries prevention. The reasons are because: firstly, there are no principle differences between how seatbelts and airbags work when preventing life lost and when preventing severe injuries; secondly, there are no specific attributing methods have been found concerning severe injuries prevention.

Autoliv Inc. homepage (2009) states that Autoliv products annually help prevent more than 250000 severe injuries in traffic (the variable S in the equation 3). NHTSA (1996) lists two figures: the likelihood of serious and greater injury reduction of seatbelt alone is 60 % (the variable e(belt) in the equation 3) while the likelihood of serious and greater injury reduction of airbag alone is 7% (the variable e(bag) in the equation 3). No more recent data that have been found.

Therefore, in terms of the equation 3, the restraint-neutral method attributes 26119 of the 250000 prevented severe injuries to Autoliv's airbags, which is $250000 \times 0.07/(0.6+0.07) = 26119$, and the remaining 223881 to Autoliv's seatbelts.

Furthermore, the assumption made in the goal and scope section about the percentage of the studied driver airbags will be applied again, therefore, roughly, 26119 / $[(30+30+27)\times0.8\times1.0E+06]=3.753E-04$, serious injuries can be prevented by this kind of Autoliv driver airbag system.

6.3 Lives lost and severe injuries caused due to the life cycle of an

Autoliv's driver airbag system

The reason why there is no division between lives lost and severe injuries caused during the life cycle is that the method of HTPs could only indicate the overall human health effects. This means that the HTPs results could not present lost lives and caused severe injuries respectively but integrated results. Moreover, it is difficult to find the serious lost time injuries data regarding the electricity generation. For this practical reason, only lost lives during the electricity production will be considered.

6.3.1 Emissions of toxic substances from production and transportation

The health affects due to emissions from production and transportation are reflected by the HTPs indicator. HTPs is calculated by global nested multi-media fate, exposure and effect model USES-LCA, which is based upon the Uniform System for the Evaluation of Substances 2.0 (USES 2.0). USES 2.0 provides several modules to compute different risk levels, locally, regionally, continentally and globally (Huijbregts *et al.*, 2000).

There are two important calculations regarding HTPs (Huijbregts *et al.*, 2000). The first calculation is the human risk characterization ratio (RCR) equation, which is the principle calculation. It comes from the fate, exposure and effect model in the risk assessment.

$$RCR_{human,x,s,e} = \sum_{r=1}^{r=n} \frac{PDI_{r,x,s,e}}{HLV_{r,x}}$$
(5)

Where: RCR_{human,x,s,e} is the human risk characterization ratio (RCR) of substance x at geographical scale s due to an emission to compartment e;

 $PDI_{r,x,s,e}$ (kg kg⁻¹_{bwt}, day⁻¹) is the predicted daily intake (PDI) via exposure route r (oral and inhalatory) of substance x for humans at geographical scale s after emission to compartment e;

 $HLV_{r,x}$ (kg kg⁻¹_{bwt}, day⁻¹) is the human limit value (HLV) for exposure route r (oral and inhalatory) of substance x.

The second calculation is the human toxicity potential equation (Huijbregts *et al.*, 2000), which is the basis calculation for this study.

$$HTP_{x,e} = \frac{Weighted RCR_{human,x,e}}{Weighted RCR_{ref}}$$
(6)

Where: $HTP_{x,e}$ (1,4-DCB equivalent) is the human toxicity potential for substance x after emission to compartment e;

Weighted $RCR_{human,x,e}$ (-, kg_{wwt}) is the weighted RCR of human impact category for substance x after emission to compartment e;

Weighted RCR_{ref} (-, kg_{wwt}) is the weighted RCR for 1,4-DCB after emission to the defined reference compartment, which is air compartment for human toxicity.

The HTPs of airbag and ECU are calculated via Excel in terms of the equation 6. The calculation processes consist of three main steps. Step one is to select all toxic substances in the outflows tables of the inventory data according to toxicity potentials of 182 substances shown in Appendix 4. Step two is to use the specific factor (weighted RCR_{ref}) in Appendix 4 for each selected toxic substance x to calculate their HTP_{x,e}. Step three is to sum up all the HTP_{x,e}. Appendix 5, Appendix 6 and Appendix 7 show parts of the calculation processes. The calculation results based on the equation 6 can be seen in table 1 and table 2.

Airbag	Value	Unit
Label	1.25E+02	g 1,4-DCB _{eqv}
Nut	6.07E+00	g 1,4-DCB _{eqv}
Cushion	3.32E+02	g 1,4-DCB _{eqv}
Can	2.48E+02	g 1,4-DCB _{eqv}
Cover	4.41E+01	g 1,4-DCB _{eqv}
Inflator	7.35E+02	g 1,4-DCB _{eqv}
Transportation	3.07E-01	g 1,4-DCB _{eqv}
Total	1.49E+03	g 1,4-DCB _{eqv}

Table 1. Human toxicity potentials of an Autoliv's driver airbag.

ECU	Value	Unit
Label	4.01E-03	g 1,4-DCB _{eqv}
Housing	2.57E+03	g 1,4-DCB _{eqv}
Cover	1.18E+01	g 1,4-DCB _{eqv}
Screw	3.82E+08	g 1,4-DCB _{eqv}
PCB	2.68E+09	g 1,4-DCB _{eqv}
Transportation	2.39E+04	g 1,4-DCB _{eqv}
Total	3.06E+09	g 1,4-DCB _{eqv}

Table 2. Human toxicity potentials of an Autoliv's ECU.

6.3.2 Mining of metals

From the two figures below, it is obvious that metals account for a large part in the airbag system by weight. Mining safety is always a hot topic because mining is rather a dangerous industry compared with most other industrials (Coleman and Kerkering, 2007). Therefore, it could be interesting to investigate the deaths and serious lost time injuries due to the mining for an Autoliv's driver airbag system.

The deaths/kg data is calculated based on the the Western Australian mining fatalities database and Western Australian Mineral and Petroleum Statistics Digest 2008 report (Government of Western Australia Department of Mines and Petroleum, 2008). The serious lost time/kg is calculated based on the Western Australian Mineral and Petroleum Statistics Digest 2007-2008 report (Government of Western Australia Department of Mines and Petroleum, 2008) and the direct information emailed from the Government of Western Australia Department of Mines and Petroleum. A more detailed calculation can be found it in Appendix 8. The metal contents data is calculated based on the two previous master studies inventory data. The calculation results are shown in table 3 and table 4.



Figure 10. Basic substance composition for one airbag (Arief and Susetyo, 2010).



Figure 11. Basic substance composition for one ECU (Gu and Liu, 2010).

Metal	Deaths/kg metal mining	Serious lost time injuries/ kg metal mining	kg metal content per airbag	Deaths caused by metal contents	Serious lost time injuries caused by metal contents
Aluminium	5.15E-10	-	1.20E-03	6.19E-13	-
Gold	8.01E-06	5.38E-04	2.00E-07	1.60E-12	1.08E-10
Lead	1.72E-07	1.99E-05	3.63E-04	6.24E-11	7.22E-09
Zinc	5.43E-07	2.59E-06	1.54E-03	8.35E-10	3.99E-09
Copper	2.85E-07	1.25E-05	2.02E-05	5.76E-12	2.53E-10
Nickel	3.27E-09	3.04E-07	1.53E-04	5.00E-13	4.65E-11
Iron	4.64E-12	1.72E-10	1.01E+00	4.69E-12	1.74E-10
Total				9.80E-10	1.18E-08

Table 3. Deaths caused by metals mining – airbag part.

Table 4. Deaths caused by metals mining – ECU part.

Metal	Deaths/kg metal mining	Serious lost time injuries/ kg metal mining	kg metal content per ECU	Deaths caused by metal contents	Serious lost time injuries caused by metal contents
Aluminium	5.14E-10	-	2.35E-01	1.21E-10	-
Gold	8.01E-06	5.38E-04	6.53E-06	5.22E-11	3.51E-09
Lead	1.72E-07	1.99E-05	1.37E-05	2.35E-12	2.73E-11
Zinc	5.43E-07	2.59E-06	2.90E-04	1.58E-10	7.51E-09
Copper	2.85E-07	1.25E-05	2.72E-02	7.76E-09	3.40E-07
Nickel	3.27E-09	3.04E-07	8.96E-05	2.93E-13	2.72E-11
Iron	4.64E-12	1.72E-10	6.18E-02	2.87E-13	1.06E-11
Total			8.09E-09	3.45E-07	
6.3.3 Electricity production

In the Science's Soup website, an article on Deaths per TWh for all energy sources is published as can be seen in table 5. The article is based on two scientific reports. One is comparative risk assessment of energy options - the meaning of results (Dreicer *et al.*,1999). The other one is economic analysis of various options of electricity generation - taking into account health and environmental effects (Starfelt, 2011). Based on table 5, deaths caused by electricity generation in different countries can be calculated, which can be checked in Appendix 9. Then, deaths due to electricity generation for Autoliv's driver airbag and ECU can be calculated as shown in table 6 and table 7.

Energy source	Death rate (deaths per TWh)	Remarks
Coal-world average	161	26% of world energy, 50% of electricity
Coal-China	278	
Coal-USA	15	
Oil	36	36% of world energy
Natural gas	4	
Biofuel/biomass	12	
Peat	12	
Solar (rooftop)	0.44	Less than 0.1% of world energy
Wind	0.15	Less then 1% of world energy
Hydro	1.1	Europe death rate, 2.2% of world energy
Hydro-world including Banqiao	1.4	About 2500TWh/yr and 17100 banqiao dead
Nuclear	0.04	5.9% of world energy

Table 5. Comparing deaths/TWh for all energy sources.

Airbag	Value	Unit
Label	5.34E-11	Deaths per label due to electricity generation
Nut	5.51E-10	Deaths per nut due to electricity generation
Cushion	3.26E-08	Deaths per cushion due to electricity generation
Can	1.02E-09	Deaths per can due to electricity generation
Cover	2.24E-08	Deaths per cover due to electricity generation
Inflator	8.48E-08	Deaths per inflator due to electricity generation
Total	1.41E-07	Deaths per driver airbag due to electricity generation

Table 6. Deaths due to electricity generation for Autoliv's driver airbag.

Table 7. Deaths due to electricity generation for Autoliv's ECU.

ECU	Value	Unit
Label	1.24E-10	Deaths per label due to electricity generation
Housing	3.33E-08	Deaths per housing due to electricity generation
Cover	5.42E-08	Deaths per cover due to electricity generation
Screw	9.76E-09	Deaths per screw due to electricity generation
РСВ	1.48E-06	Deaths per PCB due to electricity generation
Total	1.58E-06	Deaths per ECU due to electricity generation

6.3.4 Pyrotechnical materials production

According to the information from Autoliv, in the US production, where pyrotechnic materials and inflators are produced, there are 227 claims in 2010, but no fatal/ serious lost time injuries records according to Occupational Safety and Health Administration (OSHA) standards.

7 Life cycle impact assessment

In the life cycle impact assessment chapter, the DALYs method is used to transfer all data that have been gathered in the inventory analysis chapter to life years saved or potential life years lost due to an Autoliv's driver airbag system.

7.1 Life years saved by an Autoliv's driver airbag system

In order to calculate life years saved by an Autoliv's driver airbag system, the data of lives saved and the data of severe injuries should be transferred to years in terms of the DALYs equation, i.e. the equation 1. Moreover, there are two more figures needed for the calculation. One is the world life expectancy. The other one is the average age of drivers in accidents.

According to central intelligence agency (CAI, 2011), the world life expectancy is 67. 07. However, most motorized countries such as China, European Union and USA, the life expectancies there are all over 70. Thereby, the life expectancy of 70 year is decided to be used as a representative figure.

YLL calculation

Based on licensed drivers and number in accidents by age: 2007 (National Safety Council, 2008), we calculate the average age of drivers in fatal accidents is 42.8. The calculation can be seen in appendix 11. Therefore, potential YLL saved by an airbag system is 2.21 E-03 yr, i.e. \sum_{i}^{n} fatality_i × lost years = $(8.112E - 05) \times (70 - 42.8) = 2.21 E - 03$ yr.

YLD calculation

It is difficult to find duration data and severity factor for general severe traffic injuries. Fortunately, in a PPT presentation on Disability adjusted life years (DALYs) and the traffic-related burden of disease in California (Carol Kolb, 2010), the author lists duration data and severity factor for a specific severe traffic injury, which is spinal cord injury (SCI). The set of data of SCI, which is 36 year for duration and 0.725 for severity factor, is planning to be used to represent severe traffic injuries in the study. Therefore, in terms of equation 2, the potential YLD saved by an airbag system is 9.76 E-03 yr, i.e. \sum_{i}^{n} severe injuries_i × the severity factor × duration = $(3.753E - 04) \times 0.725 \times 36 = 9.76 E - 03$ yr.

DALYs calculation

In summary, in terms of the equation 1, the potential DALYs saved by an airbag system is 1.20 E-02 yr, i.e. YLL + YLD = (2.21 E - 03) + (9.76 E - 03) = 1.20 E - 02 yr.

7.2 Life years lost due to an Autoliv's driver airbag system

In order to calculate life years lost due to an Autoliv's driver airbag system, the HTPs results, deaths due to mining industrials and deaths due to electricity generation should be all transferred to years in terms of DALYs equation, i.e. the equation 1.

7.2.1 HTPs to DALYs

Regarding HTPs results, Goedkoop *et al.* (2008) present a method to connect HTPs to DALYs. Appedix 10 sketches the relations between LCI parameters, midpoint indicators (including HTPs) and endpoint indicators (including DALYs).

The underlying principle for connecting midpoint indicators and endpoint indicators can be expressed as the equation below (Goedkoop *et al.*,2008):

$$I_e = \sum_m Q_{em} I_m \tag{7}$$

Where: I_m is the midpoint indicator m. For human health, it is HTPs (kg 1-4-DCB_{eq});

 Q_{em} is the characterization factor that connects midpoint impact category m with endpoint impact category e. For human health, the factor is 7.0E-07;

Ie is the endpoint indicator e. For human health, it is DALYs (yr).

DALYs calculation

Therefore, the DALYs results can be calculated in terms of the equation 7.

 $DALYs_{(airbag,HTPs)} = HTP_{(airbag)} \times Q_{em}$

$$= (1.49E + 03) \times (1.00E - 03) \times (7.0E - 07) = 1.04E - 06 \text{ yr}$$

 $DALYs_{(ECU,HTPs)} = HTP_{(ECU)} \times Q_{em}$

$$= (3.06E + 09) \times (1.00E - 03) \times (7.0E - 07) = 2.14$$
 yr

7.2.2 Deaths and serious lost time injuries in the mining industry to DALYs

YLL calculation

The modified world life expectancy, 70 years, is applied again. Furthermore, based on the Government of Western Australia Department of Mines and Petroleum database as well as the United States Department of Labor data the average death age for mining workers is 35.6. Therefore, the YLL results can be calculated as follows:

 $YLL_{(airbag,mining)} = \sum_{i}^{n} fatality_{i} \times lost years$

$$= (9.10E - 10) \times (70 - 35.6) = 3.13 E - 08 yr$$

 $\text{YLL}_{(\text{ECU}, \text{mining})} = \sum_{i}^{n} \text{fatality}_{i} \times \text{lost years}$

$$= (8.09E - 09) \times (70 - 35.6) = 2.78 E - 07 yr$$

YLD calculation

According to the Industry Performance Report 2007 - 2008 (Government of Western Australia Department of Mines and Petroleum, 2008), the most common accident type in the mining industry that cause serious injuries is overexertion or strenuous movements. They can lead to sprain or strain. Moreover, Polinder *et al.* (2007) present a table on the overview of disability weights and duration of health state for injuries in the Global Burden of Disease (GBD). The table lists the severity weight for vertebral column fractures / dislocations / sprain / strain is 0.2666 and the duration of disability is 0.140 years.

$$\begin{aligned} \text{YLD}_{(\text{airbag,mining})} &= \sum_{i}^{n} \text{ severe injuries}_{i} \times \text{the severity factor} \times \text{ duration} \\ &= (1.18 \text{ E} - 08) \times 0.266 \times 0.140 = 4.39 \text{ E} - 10 \text{ yr} \\ \end{aligned}$$
$$\begin{aligned} \text{YLD}_{(\text{airbag,mining})} &= \sum_{i}^{n} \text{ severe injuries}_{i} \times \text{the severity factor} \times \text{ duration} \\ &= (3.45 \text{ E} - 07) \times 0.266 \times 0.140 = 1.28 \text{ E} - 08 \text{ yr} \end{aligned}$$

DALYs calculation

In summary, in terms of the equation 1, the DALYs due to the mining industry can be calculated as follows.

 $DALYs_{(airbag,mining)} = YLL + YLD$

= (3.13 E - 08) + (4.39 E - 10) = 3.24 E - 08 yr

DALYs (ECU, mining) = YLL + YLD

$$= (2.78 \text{ E} - 07) + (1.28 \text{ E} - 08) = 2.91 \text{ E} - 07 \text{ yr}$$

7.2.3 Deaths in electricity production industry to DALYs

YLL calculation

The modified world life expectancy, 70 years, is applied again. It is hard to find the average death age of electricity generation workers. However, from the fatal occupational injuries report (United States department of labor, 2011), the average death age of all kinds of industrials is 45.5. Therefore, the YLL results can be calculated as follows:

$$YLL_{(airbag,electricity)} = \sum_{i}^{n} fatality_{i} \times lost years$$
$$= (1.41E - 07) \times (70 - 45.5) = 3.5 = 3.45 E - 06 yr$$

YLL (ECU, electricity) = \sum_{i}^{n} fatality_i × lost years

 $= (1.58E - 06) \times (70 - 45.5) = 3.87 E - 05 yr$

DALYs calculation

In summary, in terms of the equation 1, the DALYs due to the electricity generation industry can be calculated as follows:

DALYs (airbag, electricity) = YLL(airbag, electricity) = 3.45 E - 06 yr

DALYs_(ECU,electricity) = $YLL_{(ECU,electricity)}$ = 3.87 E - 05 yr

It should be mentioned that because the serious lost time injuries data could not be found in the electricity generation industry. Therefore, the DALYs results here only include the YLL part.

8. Results and interpretation

The results of the S-LCA case study is presented in table 8 below. As discussed before, DALYs is a negative indicator and should be minimized. Therefore, the use of (-) is aimed to show that the DALYs results are reduced thanks to the saved life years and the prevented severe injuries.

	YLL (yr)	YLD (yr)	DALYs (yr)
LIFE YEARS SAVED	(-) 2.21E-03	(-) 9.76E-03	(-) 1.20E-02
	1		
Emissions during the life cycle			
Airbag			1.04E-06
ECU			2.14E+00
Total			2.14E+00
POTENTIAL life years lost			2.14E+00
Mining			
Airbag	3.13E-08	4.39 E-10	3.24E-08
ECU	2.78E-07	1.28 E-08	2.91E-07
Total	3.09E-07	1.33 E-08	3.22E-07
Electricity generation			
Airbag	3.45E-06	-	3.45E-06
ECU	3.87E-05	-	3.87E-05
Total	4.21 E-05	-	4.21 E-05
Pyrotechnical materials production			
Total	0	0	0
LIFE YEARS LOST	4.24 E-05	1.38 E-08	4.24 E-05

Table 8. Comparing life years saved and life years lost.

From the table 8, two main results can be noted.

Firstly, the life years saved is much higher than the life years lost. The table shows that there are more drivers' lives can be saved than the workers' lives lost in the mining industry and electricity generation industry. Meanwhile, there are more severe injuries which can be prevented from traffic accidents than serious injuries happened in the mining industry and electricity generation industry.

Secondly, the potential life years lost is prominent in the table, especially as a result of the emissions during the life cycle of an ECU. After looking into the inventory data, the reason is because the screw component and the resistor component in the PCB board emit some amounts of 2,3,7,8-TCDD, 0.201 g and 1.41 g respectively. Even though the amounts of the dioxin emissions in the study seem not to be large, dioxin has extremely high toxicity potentials, equivalent to1.90E+09 1,4 DCB when it enters air compartment. This, as a result, gives high HTPs values of the screw component and the resistor component, which leads to high potential life years lost in the end.

As stated by WHO (2011), 2,3,7,8-TCDD, i.e. dioxin, is very toxic and can lead to both reproductive and developmental problems. Its tolerable daily intake is only 1- 4 picogram per kg bodyweight (Farland *et al.*, 2000). The already known emission sources include a wide range of manufacturing processes, such as smelting, the processes of some herbicides and pesticides industry and chlorine bleaching of paper pulp. Besides, some natural processes, such as forest fires and volcanic eruptions, can emit dioxin as well (WHO, 2011).

The inventory data of the two previous master thesis shows that the production site of the screw component is in Germany and the production site of the resistor component is in Malaysia and Taiwan. The potential life years lost does not mean that there will be certain number of people die or suffer from severe disease, because there are too many uncertainties regarding the fate, exposure and effect of the dioxin emissions. In addition, the dioxin emission is not unique for the screw and the resistor suppliers of Autoliv since the emission sources exist in a variety of manufacturing processes. However, the figure still signals that Autoliv company can pay attention to the manufacturing processes involving those dioxin emissions and take actions to try to reduce the amounts.

9. Discussions

9.1 The uncertainties of the results

First of all, as mentioned in the goal and scope chapter, there are several assumptions made in this study. All those assumptions could reduce the reliability of the results.

Secondly, some choices in the thesis study could also affect the final results. For instance, all the fatality and the serious lost time data in the mining industry are obtained from the Government of Western Australia Department of Mines and Petroleum because of the rich mining resources in the region and the transparent records. In reality, mining industry in other countries and regions, such as developing countries, may have much less advanced mining technology and safety awareness. The deaths/kg metal mining and the serious lost time injuries/ kg metal mining may be higher in those countries and regions. However, the thesis study is aimed to obtain some rough numbers to evaluate whether the main objective of an Autoliv's driver airbag system, which is to save lives and prevented severe injuries, is justified.

9.2 Data quality

The collection data can be sorted into three groups, which are (1) data from the two previous master studies, (2) data from scientific papers as well as governmental databases, (3) data from the Autoliv company.

With regard to the data from the two previous master studies, since their inventory data is gathered from Autoliv's inner database as well as suppliers, and their theses have been approved by Chalmers, this group of data is regarded as reliable.

With regard to data from scientific papers and governmental databases, their data is more exposure to critical reviews from researchers and academicians. Therefore, this type of data is regarded as very reliable.

With regard to the figures about the saved lives and the prevented severe injuries, after contacting the life cycle manager in Autoliv, it turns out that the two figures are calculated in terms of NHTSA's estimation approaches. Thus, they could be trustful considering the well-established method used to derive them.

However, it is noticeable that most collected data are generic data, except for the site specific data obtained from the two previous master thesis studies. The heavy use of generic data could reduce the accuracy of the results. But as mentioned before, the thesis study is aimed to gain some rough numbers to evaluate whether the main objective of an Autoliv's driver airbag system is justified. Whether more site specific data is required can then be decided in light of the results of this study.

9. 3 The feasibility of the UNEP/SETAC framework

One significant and interesting issue can be discussed here is the usefulness of the UNEP/SETAC framework. Except for the four general steps included in both E-LCA and S-LCA, i.e. goal and scope, life cycle inventory analysis, life cycle impact assessment, and results and interpretation, the UNEP/SETAC framework does not provide much additional help for the case study.

Firstly, not all concepts suggested by UNEP/SETAC have been used in the case study, such as stakeholder category and subcategories.

Secondly, the indicator applied in the case study, i.e. DALYs, is not included in the long list of the social indicators contained in the UNEP/SETAC framework. The goal of the study could not be fulfilled by choosing any of the indicators contained in the UNEP/SETAC framework.

However, it should be mentioned that one really useful concept suggested by the UNEP/SETAC framework is the "prioritization step". Considering that some activities and processes are known not to have high social impacts, and that data on social impacts is sometimes scarce, there is a clear merit in being able to prioritize and not necessary include all process in a certain life cycle.

In summary, the UNEP/SETAC framework to some extent can help carry out an S-LCA study since it guides what should be done for each step and suggests the prioritization step. However, because S-LCA is not as standardized as E-LCA, the framework could not help much with regard to how to convert a variety of life cycle inventory data to the indicators used in the life cycle impact assessment. Besides, what indicators should be used is more variable and more case specific in S-LCA than in E-LCA. Therefore, the UNEP/SETAC framework could not guide much in this sense.

10. Conclusions

In summary, two conclusions can be come up with after conducting the S-LCA case study.

First of all, the calculation results show that the main objective of an Autoliv driver airbag system, which is to save lives and prevented severe injuries, seem to be justified because the number of life years saved is larger than the number of life years lost. However, there is a doubt regarding the fulfillment of the objective of the company Autoliv, which are the dioxin emissions during the production of the screw components and the resistor components. Therefore, it is vital for the company Autoliv to check the involved manufacturing processes and see if the emissions could be avoided.

Secondly, the UNEP/SETAC framework did not help much for the case study. How to guide more S-LCA case studies in the future is an issue that needs help from various scholars and organizations.

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Appendix 1 - Generic Analysis

The appendix 1 is available on the Life Cycle Initiative's website (2009). Subcategory indicator from Global Reporting Initiative (GRI) is abbreviation of the indicator from the GRI framework (LA: labor practices and decent work; HR: human right; PR: product responsibility).

Stakeholder categories	Subcategories	Indicator	Unit of measurement
	Freedom of Association and Collective	Evidence of restriction to Freedom of association and Collective bargaining	Semi-quantitative
		Evidence of country/sector/ organization or factory non respect or support to freedom of association and collective bargaining	Quantitative, semi-quantitative, qualitative
Worker	and Collective Bargaining	GRI: HR5 Operations identified in which the right to exercise freedom of association and collective bargaining may be at significant risk, and actions taken to support these rights	Semi-quantitative, qualitative
		Percentage of children working by country and sector	Quantitative semi-quantitative, qualitative
	Child Labour	GRI HR6 Operations identified as having significant risk for incidents of child labor, and measures taken to contribute to the elimination of child labor	Semi- Quantitative

	Living Wages by country	Quantitative
Fair Salary	Minimun wage by country	Quantitative
	Non poverty wage by country	Quantitative
Working Hours	Excessive Hours of work	Quantitative
	Commodity that are at high risk of having being produce using forced labour	Quantitative, semi-quantitative
	Percentage (estimate) of forced labour by region	Quantitative
Forced Labour	GRI HR7 Operations identified as having significant risk for incidents of forced or compulsory labor, and measures taken to contribute to the elimination of forced or compulsory labor	Quantitative, semi-quantitative, qualitative
Equal opportunities/	Women in the Labor force participation rate by country	Quantitative, semi-quantitative, qualitative
Discrimination	Country gender index ranking	Semi-quantitative
Health and Safety	Occupational accident rate by country	Quantitative,
Social Benefits/Socia 1 Security	Social security expenditure by country and branches of social security (eg. Healthcare, sickness, maternity)	Quantitative, Semi-Quantitative

		GRI LA3 Benefits provided to full-time employees that are not provided to temporary or part-time employees, by major operations	Quantitative
		Quality of or number of information/signs on product health and safety	Quantitative, Semi-Quantitative
	Health & Safety	Presence of consumer complaints (at national, sectorial, organizational level)	Quantitative, Semi-Quantitative
		GRI PR2 Total number of incidents of non-compliance with regulations and voluntary codes concerning health and safety impacts of products and services and type of outcomes	Quantitative, Semi-Quantitative, Qualitative
	Feedback Mechanism	Presence of feedback mechanisms (e.g. after sale services) (by organization or sector/country)	Quantitative, Semi-Quantitative, Qualitative
Consumer		Number of consumer complaints at the sector level	Quantitative, Semi-Quantitative, Qualitative
	Consumer Privacy	Country ranking related to regulations on data-sharing	Semi-Quantitative
		Country ranking related	Semi-Quantitative

		to strength of laws	
		protecting privacy	
		against organizations and	
		government	
		Country ranking related	
		to the strength of	
		regulatory powers to	
		investigate	Semi-Quantitative
		privacy-related	
		complaints	
		Presence of a law or	
		norm regarding	Semi-Quantitative,
		transparency (by country	Qualitative
		and/or sector)	
	Transparency	Sector transparency	
		rating;	Quantitative,
		number of organizations	Semi-Quantitative,
		by sector which	Qualitative
		published a sustainability	
		report	
		Strength of national	
	End of life	legislation covering	Sami Orantitating
	responsibility	product disposal and	Semi-Quantitative
		recycling	
		Changes in land	Quantitativa
		ownership	Quantitative
		Levels of industrial water	Quantitativa
	Access to	use	Quantitative
	material	Extraction of material	Quantitativa
	resources	resources	Quantitative
		Percent of population	
.		(Urban, Rural, Total)	
Local community		with Access to Improved	
		Sanitation Facilities	
		Patent filings	Quantitative
	Access to	Freedom of expression in	Qualitative,
	immaterial	country of operation	Semi-Quantitative
	resources	Levels of technology	Semi-Quantitativa
		transfer	Senn-Quantitative
		Forced evictions	
	Delocalization	stemming from economic	Quantitative
	and Migration	development	
		Description of causes for	Qualitative,

		and treatment of	Semi-Quantitative
		internally displaced	
		persons	
		International Migrants as	
		a Percentage of	Quantitative
		Population	
		Cultural Heritage in	
	Cultural	Urgent Need of	Qualitative
	Heritage	Safeguarding	-
		Prevalence of Racial	Qualitative,
		Discrimination	Semi-Quantitative
		Burden of Disease by	
	Safe & healthy	Country	Quantitative
	living	Pollution Levels by	
	conditions	Country	Quantitative
	conditions	Presence/Strength of	
		Laws on Construction	Oualitative.
		Safety Regulations by	Semi-Quantitative
		Country	Sour Quantum 10
		Human Rights Issues	
	_	Faced by Indigenous	Qualitative, Semi-Quantitative
	Respect of	Peoples	
	indigenous	Prevalence of Racial	Qualitative.
	rights	Discrimination	Semi-Quantitative
		Indigenous Land Rights	Qualitative
		Conflicts/L and Claims	Semi-Quantitative
		Freedom of Peaceful	Senni Quantitative
		Assembly and	Qualitative
		Association	Qualitative
	Community	Transparency of	
	engagement	Government	Semi-Quantitative
		Policymaking	Senn Quantitative
		Public Trust of	
		Politicians	Semi-Quantitative
		Unemployment Statistics	
		by Country	Quantitative
	Local employment Secure living	Poverty and Working	
		Poverty by Country	Quantitative
		Prosonce of Local Supply	
		Notworks	Semi-Quantitative
		Inclworks	
		State of Security and	Occulient
	conditions	Human Rights in	Quantative
		Country of Operation	

		Strength of Public Security in Country of Operation	Semi-Quantitative
	Public commitments to sustainability issues	Existence of (legal) obligation on public sustainability reporting	Semi-Quantitative
		Engagement of the sector	Qualitative,
		regarding sustainability	Semi-Quantitative
	Contribution	Economic situation of the country/region (GDP, economic growth, unemployment, wage level, etc.)	Qualitative/quantitative
	to economic	Relevance of the	
	development	considered sector for the (local) economy (share	Qualitativa
Society		employees in relation to size of working population, wage level,	Quantitative
		etc.) Is the organization doing business in a region with ongoing conflicts?	Qualitative, Semi-Quantitative
	Prevention & mitigation of armed conflicts	Is the organization doing business in a sector that features linkages to conflicts, e.g. where the depletion of resources allows significant profits (e.g. extractive industries, forestry, fishery)?	Qualitative, Semi-Quantitative
		Is the organization doing business in a sector otherwise linked to the escalation or de-escalation of conflicts (e.g. conflict escalation	Qualitative, Semi-Quantitative

		by massive pollution,	
		de-escalation by trade	
		beyond conflict	
		boundaries)?	
		Sector efforts in	Qualitativa
	Tashaalaan	technology development	Qualitative
	development	Research and	
	development	development costs for	Quantitative
		the sector	
		Risk of corruption in the	Comi montitation
		country and/or	(commention in dow)
	Corruption	sub-region	(corruption index)
		Risk of corruption in the	Qualitative
		sector	(corruption index)
		National law and	Qualitative,
		regulation	Semi- Quatitative
	Fair	Sectoral regulation	Qualitative,
	competition	Sectoral regulation	Semi- Quatitative
	· · · · · · · · · · · · · · · · · · ·	Soctoral agreement	Qualitative,
		Sector al agreement	Semi- Quatitative
		Sector is present in	Qualitative,
		consumer unions	Semi- Quatitative
	Promoting		
Value chain actors	social	Inductive code of conduct	
value cham actors	responsibility	in the sector	Semi-quantitative
	responsionity	in the sector	
	Supplier		
relationships	None		
	Respect of	General Intellectual	Qualitativa
	intellectual	Property Rights and	Quantative,
	property rights	related issues associated	Semi-Quantitative
	1 1 7 8 10	with the economic sector	

Appendix 2 - Specific Analysis

The appendix 2 is available on the Life Cycle Initiative's website (2009). Subcategory indicator from Global Reporting Initiative (GRI) is abbreviation of the indicator from the GRI framework (LA: labor practices and decent work; HR: human right; PR: product responsibility).

International Labor Organization (ILO) convention also provides relevant standards for labor regarding indicators (C138: Minimum Age Convention, 1973; C182: Worst Forms of Child Labour Convention, 1999).

Stakeholder categories	Subcategories	Indicator	Unit of measurement
		Employment is not conditioned by any restrictions on the right to collective bargaining	Qualitative, Semi-Quantitative
		Presence of unions within the organization is adequately supported (Availability of facilities to Union, Posting of Union notices, time to exercise the representation functions on paid work hours)	Qualitative, Semi-Quantitative
	Freedom of	Copies of collective bargaining negotiations and agreements are kept on file	Semi-Quantitative
	Association and	Workers are free to join unions of	Qualitative,
1	Collective	their choosing	Semi-Quantitative
WOIKEI	Bargaining	Employee/union representatives are invited to contribute to planning of larger changes in the company, which will affect the working conditions	Semi-Quantitative
		GRI LA5 Minimum notice period(s) regarding significant operational changes, including whether it is specified in collective agreements	Semi-quantitative
		Workers have access to a neutral, binding, and independent dispute resolution procedure	Qualitative
	Child Labour	Absence of working children under the legal age or 15 years old	Quantitative, semi-quantitative,

		(14 years old for developing	qualitative	
		economies)	1	
		Children are not performing work		
		unauthorized by the ILO	Quantitative,	
		conventions C138 and C182	semi-quantitative,	
		(hazardous work)	qualitative	
		Records on all workers stating		
		names and ages or dates of birth	Semi-quantitative	
		are kept on file	1	
		Working children vounger than 15	Ouantitative.	
		and under the local compulsory	semi-quantitative.	
		age can attend school	qualitative	
		Lowest paid worker, compared to	Ouantitative,	
		the minimum wage	Semi-quantitative	
			1	
		The lowest paid workers are	Quantitative/Semi	
	Fair Salary	considering their wages meets	-quantitative	
		their needs	-	
		Presence of suspicious deductions	Qualitative,	
		on wages	Semi-Quantitative	
		Regular and documented payment	Qualitative,	
		of workers (weekly, bi-weekly)	Semi-Quantitative	
	Working Hours	Respect of contractual agreements	Sami Quantitativa	
		concerning overtime	Senn-Quantitative	
		Clear communication of working	Sami Quantitativa	
		hours and overtime arrangements	Senn-Quantitative	
		The organization provides	Qualitative,	
		flexibility	Semi-Quantitative	
		Workers voluntarily agree upon		
		employment terms. Employment	Quantitativa	
		contracts stipulate wage, working	Quantitative,	
		time, holidays	Senn-quantitative	
		And terms of resignation.		
	Forced Labour	Employment contracts are		
		comprehensible to the workers		
		and are kept on file		
		Birth certificate, passport, identity		
		card, work permit or other original		
		documents belonging to the		
		worker are not retained or kept for	Semi-quantitative	
		safety reasons by the organization		
		neither upon hiring nor during		

		employment		
		Workers are free to terminate their		
		employment within the prevailing	Semi-Quantitative	
		limits		
		Workers are bonded by debts	Orrentitetion	
		exceeding legal limits to the	Quantitative,	
		employer	Semi-Quantitative	
		Presence of formal policies on	Qualitative,	
		equal opportunities	Semi-Quantitative	
		GRI HR4		
		Total numbers of incidents of	Quantitative,	
		discrimination and actions taken	Qualitative	
		GRI LA 13		
	Equal	Composition of governance		
	opportunities/Dis	bodies and breakdown of		
	crimination	employees per category according	Quantitative,	
		to gender, age group, minority,	Semi-Quantitative	
		group membership, and other		
		indicators of diversity		
		GRI LA 14	Orrentitetire	
		Ratio of basic salary of men to	Quantitative,	
		women by employee category	Semi-Quantitative	
		Number/ percentage of injuries or		
		fatal accidents in the organization	Quantitative	
		by occupation		
		Presence of a formal policy	Sami Quantitativa	
		concerning health and safety	Semi-Quantitative	
		Adequate general occupational		
		safety measures are taken		
		Preventive measures and		
		emergency protocols exist		
	Health and	regarding accidents & injuries	Oralitation	
	Safety	Preventive measures and	Quantative,	
		emergency protocols exist	Semi-Quantitative	
		regarding pesticide & chemical		
		exposure - Appropriate protective		
		gear is required in all applicable		
		situations		
		Number of (serious/non-serious)		
		Occupational Safety and Health	Onertitet	
		Administration (OSHA) violations	Quantitative,	
		reported within the past 3 years	senn-quantitative	
		and status of violations		

		GRI LA8		
		Education, training, counselling,		
		prevention and risk control	Qualitative, Semi-quantitative	
		programs in place to assist		
		workforce members, their		
		families, or community members		
		regarding serious diseases.		
		List and provide short description		
		of social benefits provided to the		
		workers (eg. Health insurance,	Qualitative	
		pension fund, child care.		
	Social	education, accommodation etc.)		
	Benefits/Social	Evidence of violations of		
	Security	obligations to workers under	Quantitative,	
		labour or social security laws and	Semi-quantitative,	
		employment regulations	Qualitative	
		Percentage of permanent workers	Quantitative	
		receiving paid time-off	Semi-Quantitative	
			Quantitative	
		Number of consumer complaints	Semi-quantitative	
		Presence of Management	Benn quantitative	
	Health & Safety	measures to assess consumer	Qualitative	
	ficatur & Safety	health and safety	Quantative	
		Quality of labels of health and	Qualitative	
		safety requirements	Semi Quantitative	
		safety requirements	Quantitative	
		Presence of a mechanism for	Qualitative,	
		customers to provide feedback	semi-quantitative	
			Quantitative	
	Feedback	Management measures to improve	Qualitative,	
Consumer	Mechanism	feedback mechanisms	Smi-quantitative	
Consumer		CPI PP5	Shin-quantitative	
		Practices related to customer	Quantitative	
		satisfaction including results of	Qualitative,	
		surveys measuring customer	Smi-quantitative	
		satisfaction	Shin-quantitative	
		Strength of internal management		
		system to protect consumer	Qualitative,	
	Consumer	privacy in general	Semi-Quantitative	
	Privacy	Number of consumer complaints		
		related to breach of privacy or loss	Quantitative	
		of data within the last year	Quantitative	
		Number of complaints by	Quantitativa	
		Number of complaints by	Quantitative	

	regulatory bodies related to breach			
		of consumer privacy or loss of		
		data within the last year		
		Non-compliance with regulations	Qualitative,	
		regarding transparency	Semi-Quantitative	
	Transparency	Consumer complaints regarding	Qualitative,	
		transparency	Semi-Quantitative	
		Publication of a sustainability	Qualitative,	
		report	Semi-Quantitative	
		Level of management attention to	Qualitative,	
		end-of-life impacts	Semi-Quantitative	
	End of life	Do internal management systems		
	responsibility	ensure that clear information is		
		provided to consumers on	Semi-Quantitative	
		end-of-life options (if applicable)		
		Has the organization developed		
		project-related infrastructure with	Qualitative,	
		mutual community access and	Semi-Quantitative	
	Access to	benefit		
	material	Strength of organizational risk		
	resources	assessment with regard to	Qualitative,	
		potential for material resource	Semi-Quantitative	
		conflict		
		Does the organization have a	Semi-Quantitative	
		certified environmental		
		management system		
Taal		Annual arrests connected to	Quantitative	
Local		protests of organization actions	Quantitative	
community		Do policies related to intellectual		
	Access to	property respect moral and	Qualitative,	
	immaterial	economic rights of the	Semi-Quantitative	
	resources	community?		
		Presence/strength of community	Oualitative.	
		education initiatives	Semi-Ouantitative	
		Number of individuals who		
		resettle (voluntarily and	Quantitative	
	Delocalization	involuntarily) that can be		
	and Migration	attributed to organization		
		Strength of organizational policies		
		related to resettlement (e.g. due	Qualitative,	
		diligence and procedural	Semi-Quantitative	
		safeguards)		

		Strength of organizational procedures for integrating migrant workers into the community	Qualitative, Semi-Quantitative
	Cultural Heritage	Strength of Policies in Place to Protect Cultural Heritage	Qualitative, Semi-Quantitative
		Presence/Strength of Organizational Program to include Cultural Heritage Expression in Product Design/Production	Qualitative, Semi-Quantitative
		Is Relevant Organizational Information Available to Community Members in their Spoken Language(s)?	Semi-Quantitative
		Management oversight of structural integrity	Qualitative, Semi-Quantitative
	Safe & healthy living conditions	Organization efforts to strengthen community health (e.g. through shared community access to organization health resources)	Qualitative, Semi-Quantitative
		Management effort to minimize use of hazardous substances	Qualitative, Semi-Quantitative
	Respect of indigenous rights	Organization Operates in a Region where there is Land Rights Conflict with Indigenous Groups	Semi-Quantitative
		Strength of Policies in Place to Protect the Rights of Indigenous Community Members	Qualitative, Semi-Quantitative
		Annual Meetings Held with Indigenous Community Members	Quantitative
		Response to Charges of Discrimination against Indigenous Community Members	Qualitative, Semi-Quantitative
	Community	Strength of written policies on community engagement at organization level	Qualitative, Semi-Quantitative
		Diversity of community stakeholder groups that engage with the organization	Qualitative, Semi-Quantitative

		Round Table, UN principles, etc.)		
	Contribution to economic development	Contribution of the product/service/organization to economic progress (revenue, gain, paid wages, R+D costs in relation to revenue, etc.)	Qualitative, Quantitative	
	Prevention &	Organization's role in the development of armed conflicts	Qualitative, Semi-Quantitative	
	armed conflicts	Disputed products	Quantitative, Semi-Quantitative	
	Tachnology	Involvement in technology transfer program or projects	Qualitative, Semi-Quantitative	
	development	development	Semi-Quantitative	
		investments in technology development/ technology transfer	Quantitative	
	Corruption	Formalised commitment of the organization to prevent corruption, referring to recognised standards.	Qualitative, Semi-Quantitative	
		The organization carries out an anti-corruption program	Qualitative, Semi-Quantitative	
		The organization installs or co-operates with internal and external controls to prevent corruption	Qualitative, Semi-Quantitative	
		Written documents on active involvement of the organization in corruption and bribery; convictions related to corruption and bribery	Qualitative, Semi-Quantitative	
		Financial damages	Quantitative	
Value chain actors	Fair competition	Legal actions pending or completed during the reporting period regarding anti-competitive behavior and violations of anti-trust and monopoly legislation in which the reporting organization has been identified as a participant. (GRI SO7)	Qualitative, Quantitative, Semi-Quantitative	
		Membership in alliances that	Qualitative,	

		behave in an anti-competitive way	Semi-Quantitative	
		Documented statement or		
		procedures (policy, strategy etc.)	Qualitative,	
		to prevent engaging in or being		
		complicit in anti-competitive	Semi-Quantitative	
		behavior		
		Employee awareness of the		
		importance of compliance with	Quantitative,	
		competition legislation and fair	Semi-Quantitative	
		competition.		
		Presence of explicit code of		
		conduct that protect human rights	Semi-Quantitative	
		of workers among suppliers		
	Promoting social	Percentage of suppliers the		
	responsibility	enterprise has audited with regard		
		to social responsibility in the last	Quantitative	
		year		
		Membership in an initiative that		
		promotes social responsibility	Semi-Quantitative	
		along the supply chain		
		Absence of coercive	Qualitative,	
		communication with suppliers	Semi-Quantitative	
	Symplica	Sufficient lead time	Qualitative,	
	supplier		Semi-Quantitative	
	relationships	Descenship volume fluctuations	Qualitative,	
		Reasonable volume fluctuations	Semi-Quantitative	
		Payments on time to suppliers	Semi-quantitative	
	Respect of intellectual property rights		Qualitative,	
		Organization's policy and practice	Semi-Quantitative	
			Quantitative,	
		Use of local intellectual property	Semi-Quantitative	
			Quantitative	

Appendix 3 - The three attribution methods

The appendix 3 is from the paper: Estimating the Lives Saved by Safety Belts and Air Bags (Glassbrenner, 2003). The appendix 3 shows the restraint configurations, the equations for the three attribution methods and the corresponding notations.

Method	Restraint	Lives saved		
	Seatbelt	$\sum_{belt(i)=1} \frac{e_i(belt)F_i}{1 - e_i(used)}$		
Belt-maximizing	Airbag	$\frac{e(\text{bag belt})}{1 - e(\text{bag belt})} \sum_{\substack{belt(i)=1\\bag(i)=1}} F_i + \frac{e(\text{bag})}{1 - e(\text{bag})} \sum_{\substack{belt(i)=0\\bag(i)=1}} F_i$		
D	Seatbelt	$\sum_{\substack{belt(i)=1\\bag(i)=0}} \frac{e_i(belt)F_i}{1-e_i(belt)} + \sum_{\substack{belt(i)=1\\bag(i)=1}} \frac{e_i(belt)}{e_i(belt) + e(bag)} \frac{e_i(system)F_i}{1-e_i(system)}$		
Kestraint-neutrai	Airbag	$\frac{e(bag)}{1 - e(bag)} \sum_{\substack{belt(i)=0\\bag(i)=1}} F_i + \sum_{\substack{belt(i)=1\\bag(i)=1}} \frac{e(belt)}{e_i(belt) + e(bag)} \frac{e_i(system)F_i}{1 - e_i(system)}$		
Bag-maximizing	Seatbelt	$\sum_{\substack{belt(i)=1\\bag(i)=1}} \frac{e_i((belt bag))F_i}{1 - e_i((belt) bag)} + \sum_{\substack{belt(i)=1\\bag(i)=0}} \frac{e_i(belt)F_i}{1 - e_i(belt)}$		
	Airbag	$e(bag) \sum_{bag(i)=1} \frac{F_i}{1 - e_i(used)}$		

Notation	Definition
e(bag)	the effectiveness of air bags, i.e. 14%
e(bag belt)	the residual effectiveness of air bags, i.e. 11%
R	the set of all restraint configurations
In the remain	ing definitions, i denotes a restraint configuration
Fi	the fatality count for i
belt(i)	1 if a belt is used in i, and 0 otherwise
bag(i)	1 if a bag is present and the occupant is over 12 in i, 0 otherwise
e _i (belt)	the effectiveness of the belt in I
e _i (system)	$e_i(belt)$ if $bag(i)=0$, otherwise the effectiveness of the belt-bag system in i
e _i (used)	the effectiveness of the restraint (belt, bag, or belt-bag) used in i
e _i (belt bag)	$\frac{e_{i}(system) - e(bag)}{1 - e(bag)}$ when bag(i)=1, otherwise undefined

Restraint Configurations			
Coordinate	Values		
Vehicle type	passenger car; light truck or van		
Seating position	driver, right front passenger, front center, rear outboard, rear center		
Belt type	3-point, 2-point, lap		
Belt used?	yes, no		
Air bag?	yes, no		
Age	5-12, 13 or older		

Appendix 4 – Human toxicity potentials of 182 substances related to the initial emission compartments and impact categories

The appendix 4 is from the paper: Priority assessment of toxic substances in life cycle assessment. Part I: Calculation of toxicity potentials for 182 substances with the nested multi-media fate, exposure and effects model USES-LCA (Huijbregts *et al.* 2000). The unit of the human toxicity potentials is 1-4 DCB_{eq}.

No	Name	air	water	soil		
Metals	Metals					
1	Antimony	6.70E+03	5.10E+03	8.90E+03		
2	Arsenic	3.50E+05	9.50E+02	3.20E+04		
3	Barium	7.60E+02	6.30E+02	3.60E+02		
4	Beryllium	2.30E+05	1.40E+04	1.30E+04		
5	Cadmium	1.50E+05	2.30E+01	2.00E+04		
6	Chromium III	6.50E+02	2.10E+00	5.10E+03		
7	Chromium VI	3.40E+06	3.40E+00	8.50E+03		
8	Cobalt	1.70E+04	9.70E+01	2.40E+03		
9	Copper	4.30E+03	1.30E+00	9.40E+01		
10	Lead	4.70E+02	1.20E+01	3.30E+03		
11	Mercury	6.00E+03	1.40E+03	5.90E+03		
12	Methyl-mercury	5.80E+04	1.50E+04	2.00E+04		
13	Molybdenum	5.40E+03	5.50E+03	6.20E+03		
14	Nickel	3.50E+04	3.30E+02	2.70E+03		
15	Selenium	4.80E+04	5.60E+04	2.90E+04		

16	Thallium	4.30E+05	2.30E+05	2.00E+06
17	Tin	1.70E+00	1.70E-02	1.30E+01
18	Vanadium	6.20E+03	3.20E+03	1.90E+04
19	Zinc	1.00E+02	5.80E-01	6.40E+01
Inorganic				
20	Ammonia	1.00E-01	X	х
21	Hydrogen sulphide	2.20E-01	х	х
22	Hydrogen chloride	5.00E-01	х	х
23	Nitrogen dioxide	1.20E+00	х	х
24	Sulphur dioxide	3.10E-01	X	х
25	PM10	9.60E-02	х	х
Non- aromatics				
26	Acrylonitrile	3.40E+03	7.10E+03	4.90E+05
27	Acrolein	5.70E+01	5.90E+01	2.30E+02
28	1,3-Butadiene	2.20E+03	7.00E+03	3.10E+03
29	Carbon disulfide	2.40E+00	2.40E+00	3.60E+00
30	Ethylene	6.40E-01	6.50E-01	7.80E-01
31	Formaldehyde	8.30E-01	3.70E-02	2.30E+00
32	Propylene oxide	1.30E+03	2.60E+03	2.20E+05
Aromatics				
33	Benzene	1.90E+03	1.80E+03	1.50E+04
34	Toluene	3.30E-01	3.00E-01	3.50E-01
35	Styrene	4.70E-02	8.50E-02	4.80E-02
36	Phenol	5.20E-01	4.90E-01	1.90E+00
37	Ethyl-benzene	9.70E-01	8.30E-01	7.50E-01
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38	m-Xylene	2.70E-02	3.40E-01	3.80E+00
39	o-Xylene	1.20E-01	4.20E-01	5.00E+00
40	p-Xylene	4.30E-01	3.50E-01	3.00E+00
41	Butylbenzyl-phtalate	1.00E+01	8.60E-02	3.10E-01
42	Di(2ethylhexyl)-phtalate	2.60E+00	9.10E-01	1.80E+00
43	Dibutyl-phtalate	2.50E+01	5.40E-01	1.30E+00
44	Diethyl-phtalate	3.20E-01	1.40E-01	5.70E-02
45	Dihexyl-phtalate	7.00E+03	1.40E+04	1.20E+03
46	Diisooctyl-phtalate	3.10E+02	1.80E+01	3.20E+01
47	Diisodecyl-phtalate	4.60E+01	1.90E+01	1.10E+02
48	Dimethyl-phtalate	2.10E+02	7.20E+00	2.80E+01
49	Dioctyl-phtalate	1.90E+01	6.30E+00	8.60E+00
50	Phtalicanhydride	4.10E-01	1.10E-04	1.00E-02
Polycyc	elic aromatic			
51	Naphtalene	8.10E+00	5.60E+00	4.80E+00
52	Anthracene	5.20E-01	2.10E+00	5.10E-01
61	Carcinogenic PAHs	5.70E+05	2.80E+05	7.10E+04
Haloger	nated non-aromatics			
62	Dichloro-methane	2.00E+00	1.80E+00	2.40E+00
63	Trichloro-methane	1.30E+01	1.30E+01	1.40E+01
64	Tetrachloro-methane	2.20E+02	2.20E+02	2.20E+02
65	1,2-Dichloro-ethane	6.80E+00	2.80E+01	1.30E+03
67	1,1,1-Trichloro-ethane	1.70E+01	1.70E+01	1.60E+01

67	Trichloro-ethylene	3.40E+01	3.30E+01	3.20E+01
68	Tetrachloro-ethylene	5.50E+00	5.70E+00	6.40E+00
69	Vinylchloride	8.40E+01	1.40E+02	5.20E+02
70	Hexachloro-1,3-butadiene	7.90E+04	8.00E+04	3.00E+04
Haloger	nated aromatics			
71	Chloro-benzene	9.20E+00	9.10E+00	7.10E+00
72	1,2-Dichloro-benzene	9.10E+00	8.90E+00	7.30E+00
73	1,3-Dichloro-benzene	6.20E+01	7.40E+01	2.50E+02
74	1,4-Dichloro-benzene	1.00E+00	1.10E+00	2.90E+00
75	1,2,3-Trichloro-benzene	1.30E+02	1.30E+02	5.60E+01
76	1,2,4-Trichloro-benzene	1.20E+02	1.20E+02	4.20E+01
77	1,3,5-Trichloro-benzene	1.20E+02	1.20E+02	6.90E+01
78	1,2,3,4-Tetra-chlorobenzene	5.00E+01	1.60E+02	8.00E+01
79	1,2,3,5-Tetra-chlorobenzene	4.60E+01	9.20E+01	1.80E+01
80	1,2,4,5-Tetra-chlorobenzene	3.50E+01	1.80E+02	8.40E+01
81	Pentachloro-benzene	4.10E+02	1.20E+03	4.50E+03
82	Hexachloro-benzene	3.20E+06	5.60E+06	3.30E+07
83	2-Chlorophenol	2.20E+01	7.00E+01	8.30E+00
84	2,4-Dichloro-phenol	9.50E+01	1.60E+01	7.40E+02
85	2,4,5-Trichloro-phenol	8.30E+00	4.50E+01	5.30E+00
86	2,4,6-Trichloro-phenol	1.40E+04	9.10E+03	1.80E+03
87	2,3,4,6-Tetra-chlorophenol	2.90E+02	3.50E+01	3.10E+01
88	Pentachloro-phenol	5.10E+00	7.20E+00	1.50E-01
89	Benzylchloride	3.50E+03	2.40E+03	5.50E+03

90	3-Chloroaniline	1.70E+04	3.50E+03	3.00E+04
91	4-Chloroaniline	2.60E+02	2.90E+03	3.50E+04
92	3,4-Dichloroaniline	2.20E+02	1.30E+02	1.70E+03
93	1-Chloro-4-nitro-benzene	1.20E+03	1.70E+03	2.20E+04
94	Pentachloroni-trobenzene	1.90E+02	9.10E+01	7.20E+01
95	2,3,7,8-TCDD	1.90E+09	8.60E+08	1.30E+09
Pesticid	es			
96	Acephate	3.10E+00	2.10E+00	2.20E+01
97	Aldicarb	7.20E+01	6.10E+01	5.10E+02
98	Aldrin	1.90E+01	6.00E+03	4.70E+03
99	Anilazine	7.20E-02	2.40E-01	8.00E-02
100	Atrazine	4.50E+00	4.60E+00	2.10E+01
101	Azinphos-ethyl	2.00E+02	4.60E+02	7.60E+02
102	Azinphos-methyl	1.40E+01	2.50E+00	3.90E+01
103	Benomyl	2.10E-02	1.40E-01	4.30E-01
104	Bentazone	2.10E+00	7.30E-01	1.50E+01
105	Bifenthrin	1.90E+01	9.80E+01	2.90E+01
106	Captafol	8.70E+01	5.00E+02	9.60E+02
107	Captan	5.90E-01	5.30E-03	9.70E-02
108	Carbaryl	3.20E+00	4.70E+00	2.10E+01
109	Carbendazim	1.90E+01	2.50E+00	1.40E+02
110	Carbofuran	2.00E+02	5.60E+01	1.40E+03
111	Chlordane	6.70E+03	7.40E+02	2.80E+03
112	Chlorfenvinphos	2.70E+02	8.10E+02	1.20E+03

113	Chloridazon	1.30E-02	1.40E-01	2.20E+00
114	Chlorothalonil	8.40E+00	6.70E+00	9.40E-01
115	Chlorpropham	3.40E-01	1.00E+00	2.10E+00
116	Chlorpyriphos	2.10E+01	4.40E+01	1.40E+01
117	Coumaphos	7.80E+02	1.00E+04	1.10E+04
118	Cyanazine	3.50E+00	6.00E+00	2.40E+01
119	Cypermethrin	1.70E+02	5.50E+00	5.20E+03
120	Cyromazine	3.80E+01	5.40E+00	2.80E+02
121	2,4-D	6.60E+00	3.50E+00	4.70E+01
122	DDT	1.10E+02	3.70E+01	2.70E+02
123	Deltamethrin	1.60E+00	2.80E+00	1.60E-01
124	Demeton	7.10E+01	7.20E+02	5.70E+03
125	Desmetryn	9.50E+01	5.00E+01	6.50E+02
126	Diazinon	5.90E+01	6.60E+01	1.20E+02
127	Dichlorprop	1.10E+00	2.40E+01	4.50E+00
128	Dichlorvos	1.00E+02	3.40E-01	9.70E-01
129	Dieldrin	1.30E+04	4.50E+04	7.60E+03
130	Dimethoate	4.40E+01	1.80E+01	3.20E+02
131	Dinoseb	3.60E+03	1.60E+02	5.60E+02
132	Dinoterb	1.70E+02	2.50E+00	3.60E-01
133	Disulfothon	2.90E+02	3.40E+02	1.70E+02
134	Diuron	2.10E+02	5.30E+01	1.30E+03
135	DNOC	1.60E+02	5.90E+01	2.80E+02
136	Endosulfan	6.70E+00	1.70E+01	2.60E-01

137	Endrin	1.20E+03	6.00E+03	8.40E+03
138	Ethoprophos	1.10E+03	1.80E+03	5.70E+03
139	Fenitrothion	5.90E+00	2.20E+01	1.20E+01
140	Fentin acetate	2.20E+03	8.80E+02	7.20E+01
141	Fentin chloride	8.40E+02	9.60E+02	1.30E+02
142	Fentin hydroxide	8.50E+02	8.70E+02	8.80E+01
143	Fenthion	6.30E+01	9.30E+01	3.00E+01
144	Folpet	2.00E+00	8.60E+00	1.30E+01
145	Glyphosate	3.10E-03	6.60E-02	1.50E-02
146	Heptachlor	4.00E+01	3.40E+03	6.70E+02
147	Heptenophos	2.30E+01	1.30E+00	3.40E+00
148	Iprodione	2.80E-01	1.80E-01	1.80E+00
149	Isoproturon	1.30E+02	1.30E+01	9.60E+02
150	Lindane	6.10E+02	8.30E+02	4.90E+02
151	Linuron	1.40E+01	1.10E+02	1.70E+02
152	Malathion	3.50E-02	2.40E-01	2.60E-02
153	МСРА	1.50E+01	1.50E+01	1.00E+02
154	Mecoprop	1.20E+02	2.00E+02	7.40E+02
155	Metamitron	8.80E-01	1.60E-01	6.50E+00
156	Metazachlor	6.80E+00	1.70E+00	4.90E+01
157	Methabenzthi-azuron	7.10E+00	2.60E+00	5.10E+01
158	Methomyl	6.20E+00	3.30E+00	4.30E+01
159	Methylbromide	3.50E+02	3.00E+02	2.60E+02
160	Metobromuron	5.10E+01	8.00E+00	4.10E+02

161	Metolachlor	2.60E+00	5.50E-01	1.10E+01
162	Mevinphos	1.00E+00	1.10E+01	5.70E+00
163	Oxamyl	1.40E+00	3.60E-01	1.00E+01
164	Oxydemethon-methyl	1.20E+02	7.40E+01	6.10E+02
165	Parathion-ethyl	3.30E+00	3.10E+01	2.90E+00
166	Parathion-methyl	5.30E+01	1.00E+02	2.40E+01
167	Permethrin	8.50E-01	2.30E+01	1.10E+01
168	Phoxim	9.70E-01	1.20E+01	2.50E+01
169	Pirimicarb	3.40E+00	1.70E+00	2.60E+01
170	Propachlor	1.20E+01	1.60E+00	1.50E+01
171	Propoxur	3.70E+01	1.30E+00	2.70E+02
172	Pyrazophos	2.50E+01	5.30E+01	5.10E+01
173	Simazine	3.30E+01	9.70E+00	2.10E+02
174	2,4,5-T	8.90E-01	1.90E+00	5.80E+00
175	Thiram	1.90E+01	3.30E+00	7.90E+00
176	Tolclophos-methyl	6.00E-02	1.00E+00	1.10E+01
177	Tri-allaat	9.70E+00	8.30E+01	5.80E+00
178	Triazophos	2.10E+02	3.20E+02	1.20E+03
179	Tributyltin-oxide	7.50E+03	3.40E+03	3.90E+02
180	Trichlorfon	4.40E+00	3.70E-01	3.30E+01
181	Triuarin	1.70E+00	9.70E+01	1.20E+02
182	Zineb	4.80E+00	1.70E+00	2.00E+01

Appendix 5 – Human toxicity potentials of harmful substances in airbag

The appendix 5 shows the calculation results of the second step of HTPs for the driver airbag, which is to use the specific factor (weighted RCR_{ref}) in the appendix 4 for each selected toxic x substance to calculate their HTP_x .

Label (Total: 1.25E+02 g 1,4-DCB _{eq})				
	Emission to air	Unit		
Arsenic	1.24E+02	g 1,4 - DCB _{eq}		
Copper	8.60E-04	g 1,4 - DCB _{eq}		
Hydrogen chloride	2.75E-05	g 1,4 - DCB _{eq}		
Hydrogen sulfide	1.76E-07	g 1,4 - DCB _{eq}		
Lead	1.32E-03	g 1,4 - DCB _{eq}		
Mercury	2.40E-03	g 1,4 - DCB _{eq}		
Nickel	7.00E-03	g 1,4 - DCB _{eq}		
РАН	1.14E-01	g 1,4 - DCB _{eq}		
Phenol	4.56E-06	g 1,4 - DCB _{eq}		
Sulphur dioxide	2.06E-03	g 1,4 - DCB _{eq}		
Toluene	0.00E+00	g 1,4 - DCB _{eq}		
Vanadium	0.00E+00	g 1,4 - DCB _{eq}		
Zinc	2.00E-05	g 1,4 - DCB _{eq}		

Nut (Total: 6.07E+00 g 1,4-DCB _{eq})				
	Emission to air	Unit		
Arsenic	5.89E+00	g 1,4 - DCB _{eq}		
Hydrogen chloride	1.21E-07	g 1,4 - DCB _{eq}		
Hydrogen sulfide	5.46E-08	g 1,4 - DCB _{eq}		
Lead	5.82E-02	g 1,4 - DCB _{eq}		
Mercury	7.07E-03	g 1,4 - DCB _{eq}		
РАН	8.32E-02	g 1,4 - DCB _{eq}		
Sulphur dioxide	1.55E-02	g 1,4 - DCB _{eq}		
Zinc	1.13E-02	g 1,4 - DCB _{eq}		

Cushion (Total: 3.32E+02 g 1,4-DCB _{eq})				
	Emission to air	Unit		
Chromium III	1.28E-01	g 1,4 - DCB _{eq}		
Copper	3.45E+00	g 1,4 - DCB _{eq}		
Hydrogen chloride	4.49E-02	g 1,4 - DCB _{eq}		
Hydrogen sulfide	4.05E-03	g 1,4 - DCB _{eq}		
Lead	2.00E+00	g 1,4 - DCB _{eq}		
Mercury	2.07E-01	g 1,4 - DCB _{eq}		
Molybdenum	1.63E+00	g 1,4 - DCB _{eq}		
Nickel	3.62E+01	g 1,4 - DCB _{eq}		
РАН	2.56E+02	g 1,4 - DCB _{eq}		

E.

Phenol	7.02E-03	g 1,4 - DCB _{eq}
Sulphur dioxide	2.37E+00	g 1,4 - DCB _{eq}
Toluene	7.04E-04	g 1,4 - DCB _{eq}
Vanadium	2.92E+01	g 1,4 - DCB _{eq}
Zinc	3.99E-01	g 1,4 - DCB _{eq}

Can (Total: 2.48E+02 g 1,4-DCB _{eq})			
	Emission to air	Unit	
Chromium III	3.22E-04	g 1,4 - DCB _{eq}	
Copper	9.02E-01	g 1,4 - DCB _{eq}	
Hydrogen chloride	4.97E-04	g 1,4 - DCB _{eq}	
Hydrogen sulfide	1.88E-04	g 1,4 - DCB _{eq}	
Lead	8.84E-01	g 1,4 - DCB _{eq}	
Mercury	2.24E-02	g 1,4 - DCB _{eq}	
Molybdenum	9.93E+00	g 1,4 - DCB _{eq}	
Nickel	2.35E+02	g 1,4 - DCB _{eq}	
РАН	1.02E+00	g 1,4 - DCB _{eq}	
Phenol	8.36E-07	g 1,4 - DCB _{eq}	
Sulphur dioxide	8.43E-01	g 1,4 - DCB _{eq}	
Toluene	1.88E-06	g 1,4 - DCB _{eq}	
Vanadium	6.63E-02	g 1,4 - DCB _{eq}	
Zinc	9.97E-02	g 1,4 - DCB _{eq}	

Cover (Total: 4.41E+01 g 1,4-DCB _{eq})				
	Emission to air	Unit		
Cadmium	2.93E+01	g 1,4 - DCB _{eq}		
Chromium III	2.19E-04 0	g 1,4 - DCB _{eq}		
Copper	7.00E-02	g 1,4 - DCB _{eq}		
Hydrogen chloride	2.29E-03	g 1,4 - DCB _{eq}		
Hydrogen sulfide	1.68E-05	g 1,4 - DCB _{eq}		
Lead	1.59E-01	g 1,4 - DCB _{eq}		
Mercury	2.39E-01	g 1,4 - DCB _{eq}		
Molybdenum	2.32E-03	g 1,4 - DCB _{eq}		
Nickel	1.32E+00	g 1,4 - DCB _{eq}		
РАН	1.24E+01	g 1,4 - DCB _{eq}		
Phenol	7.33E-04	g 1,4 - DCB _{eq}		
Sulphur dioxide	6.09E-01	g 1,4 - DCB _{eq}		
Toluene	4.94E-07	g 1,4 - DCB _{eq}		
Vanadium	2.91E-02	g 1,4 - DCB _{eq}		
Zinc	1.69E-03	g 1,4 - DCB _{eq}		

Inflator (Total: 7.35E+02 g 1,4-DCB _{eq})		
	Emission to air	Unit
Cadmium	6.34E+00	g 1,4 - DCB _{eq}
Chromium III	4.40E-03	g 1,4 - DCB _{eq}
Copper	4.26E+03	g 1,4 - DCB _{eq}
Hydrogen chloride	3.96E-03	g 1,4 - DCB _{eq}
Hydrogen sulfide	1.51E-05	g 1,4 - DCB _{eq}
Lead	1.92E+00	g 1,4 - DCB _{eq}
Mercury	2.54E-01	g 1,4 - DCB _{eq}
Molybdenum	2.82E+01	g 1,4 - DCB _{eq}
Nickel	6.66E+02	g 1,4 - DCB _{eq}
РАН	2.72E+01	g 1,4 - DCB _{eq}
Phenol	1.47E-05	g 1,4 - DCB _{eq}
Sulphur dioxide	4.21E+00	g 1,4 - DCB _{eq}
Toluene	1.93E-06	g 1,4 - DCB _{eq}
Vanadium	5.57E-02	g 1,4 - DCB _{eq}
Zinc	1.34E+00	g 1,4 - DCB _{eq}

Appendix 6 – Human toxicity potentials of harmful substances in ECU

The appendix 6 shows calculation results of the second step of HTPs for the ECU, which is to use the specific factor (weighted RCR_{ref}) in the appendix 4 for each selected toxic substance x to calculate their HTP_x .

Label (Total: 4.01E-03 g 1,4-DCB _{eq})		
	Emission to air	Unit
1,2-Dichloro-ethane	1.44E-12	g 1,4 - DCB _{eq}
2,3,7,8-TCDD	2.94E-24	g 1,4 - DCB _{eq}
Ammonia	3.93E-13	g 1,4 - DCB _{eq}
Arsenic	1.35E-06	g 1,4 - DCB _{eq}
Benzene	4.38E-06	g 1,4 - DCB _{eq}
Cadmium	9.12E-08	g 1,4 - DCB _{eq}
Carbon disulfide	2.08E-12	g 1,4 - DCB _{eq}
Carcinogenic PAHs	3.75E-03	g 1,4 - DCB _{eq}
Copper	4.84E-11	g 1,4 - DCB _{eq}
Dichloro-methane	6.02E-15	g 1,4 - DCB _{eq}
Ethyl-benzene	4.80E-10	g 1,4 - DCB _{eq}
Hydrogen chloride	2.48E-06	g 1,4 - DCB _{eq}
Hydrogen sulphide	3.84E-11	g 1,4 - DCB _{eq}
Lead	1.17E-08	g 1,4 - DCB _{eq}
Mercury	3.20E-07	g 1,4 - DCB _{eq}
Nickel	2.30E-04	g 1,4 - DCB _{eq}

PM10	1.10E-06	g 1,4 - DCB _{eq}
Selenium	5.76E-14	g 1,4 - DCB _{eq}
Styrene	1.56E-14	g 1,4 - DCB _{eq}
Sulphur dioxide	1.71E-05	g 1,4 - DCB _{eq}
Zinc	1.09E-10	g 1,4 - DCB _{eq}

Housing (Total: 2.00E+02 g 1,4-DCB _{eq})		
	Emission to air	Unit
Carcinogenic PAHs	2.56E+03	g 1,4 - DCB _{eq}
Hydrogen chloride	1.82E-01	g 1,4 - DCB _{eq}
Mercury	3.54E-01	g 1,4 - DCB _{eq}
Sulphur dioxide	5.77E+00	g 1,4 - DCB _{eq}

-

Cover (Total: 9.00E+00 g 1,4-DCB _{eq})		
	Emission to air	Unit
1,3,5-Trichloro-benzene	1.53E-09	g 1,4 - DCB _{eq}
2,3,7,8-TCDD	4.31E+00	g 1,4 - DCB _{eq}
Acrolein	4.70E-08	g 1,4 - DCB _{eq}
Ammonia	3.68E-05	g 1,4 - DCB _{eq}
Arsenic	1.65E+00	g 1,4 - DCB _{eq}
Barium	1.41E-02	g 1,4 - DCB _{eq}
Benzene	7.09E-02	g 1,4 - DCB _{eq}

Beryllium	2.49E-02	g 1,4 - DCB _{eq}
Cadmium	1.89E-01	g 1,4 - DCB _{eq}
Carcinogenic PAHs	1.30E-01	g 1,4 - DCB _{eq}
Chromium VI	-2.08E-04	g 1,4 - DCB _{eq}
Cobalt	2.23E-02	g 1,4 - DCB _{eq}
Copper	1.40E-01	g 1,4 - DCB _{eq}
Ethyl-benzene	6.78E-06	g 1,4 - DCB _{eq}
Formaldehyde	1.31E-05	g 1,4 - DCB _{eq}
Hexachloro-benzene	9.62E-06	g 1,4 - DCB _{eq}
Hydrogen chloride	1.42E-03	g 1,4 - DCB _{eq}
Lead	3.94E-03	g 1,4 - DCB _{eq}
Mercury	1.79E-02	g 1,4 - DCB _{eq}
Molybdenum	4.57E-03	g 1,4 - DCB _{eq}
Naphtalene	1.64E-06	g 1,4 - DCB _{eq}
Nickel	1.63E+00	g 1,4 - DCB _{eq}
Nitrogen dioxide	1.87E-02	g 1,4 - DCB _{eq}
Pentachloro-benzene	3.30E-09	g 1,4 - DCB _{eq}
Pentachloro-phenol	6.61E-12	g 1,4 - DCB _{eq}
Phenol	3.01E-08	g 1,4 - DCB _{eq}
PM10	6.04E-04	g 1,4 - DCB _{eq}
Selenium	9.23E-02	g 1,4 - DCB _{eq}
Sulphur dioxide	1.04E-02	g 1,4 - DCB _{eq}
Thallium	1.87E-02	g 1,4 - DCB _{eq}
Tin	6.64E-08	g 1,4 - DCB _{eq}

Vanadium	6.52E-01	g 1,4 - DCB _{eq}
Zinc	1.67E-03	g 1,4 - DCB _{eq}

Screw (Total: 3.85E+08 g 1,4-DCB _{eq})		
	Emission to air	Unit
2,3,7,8-TCDD	3.82E+08	g 1,4 - DCB _{eq}
Acrolein	6.19E-09	g 1,4 - DCB _{eq}
Ammonia	2.30E-05	g 1,4 - DCB _{eq}
Arsenic	1.00E+01	g 1,4 - DCB _{eq}
Benzene	2.07E-02	g 1,4 - DCB _{eq}
Beryllium	4.95E-03	g 1,4 - DCB _{eq}
Cadmium	2.12E+00	g 1,4 - DCB _{eq}
Carcinogenic PAHs	7.18E-02	g 1,4 - DCB _{eq}
Cobalt	3.98E-03	g 1,4 - DCB _{eq}
Copper	1.64E-02	g 1,4 - DCB _{eq}
Dichloro-methane	7.48E-07	g 1,4 - DCB _{eq}
Ethyl-benzene	1.80E-06	g 1,4 - DCB _{eq}
Formaldehyde	4.36E-06	g 1,4 - DCB _{eq}
Hexachloro-benzene	3.84E-06	g 1,4 - DCB _{eq}
Hydrogen chloride	3.69E-04	g 1,4 - DCB _{eq}
Hydrogen sulphide	1.55E-06	g 1,4 - DCB _{eq}
Lead	2.45E-01	g 1,4 - DCB _{eq}
Mercury	1.56E-02	g 1,4 - DCB _{eq}

Molybdenum	8.24E-04	g 1,4 - DCB _{eq}
Nickel	2.11E-01	g 1,4 - DCB _{eq}
Pentachloro-benzene	1.32E-09	g 1,4 - DCB _{eq}
Pentachloro-phenol	2.64E-12	g 1,4 - DCB _{eq}
Phenol	3.74E-09	g 1,4 - DCB _{eq}
PM10	7.93E-05	g 1,4 - DCB _{eq}
Selenium	2.21E-02	g 1,4 - DCB _{eq}
Tetrachloro-methane	2.62E-05	g 1,4 - DCB _{eq}
Thallium	4.82E-03	g 1,4 - DCB _{eq}
Tin	1.93E-08	g 1,4 - DCB _{eq}
Vanadium	9.58E-02	g 1,4 - DCB _{eq}
Zinc	2.81E-01	g 1,4 - DCB _{eq}

PCB (Total: 2.67E+09 g 1,4-DCB _{eq})		
	Emission to air	Unit
1,2-Dichloro-benzene	1.44E-05	g 1,4 - DCB _{eq}
1,2-Dichloro-ethane	7.18E-05	g 1,4 - DCB _{eq}
1,3,5-Trichloro-benzene	1.10E-09	g 1,4 - DCB _{eq}
2,3,7,8-TCDD	2.68E+09	g 1,4 - DCB _{eq}
Acrolein	5.43E-06	g 1,4 - DCB _{eq}
Ammonia	4.87E-04	g 1,4 - DCB _{eq}
Anthracene	8.28E-10	g 1,4 - DCB _{eq}
Arsenic	2.80E+01	g 1,4 - DCB _{eq}

Barium	2.08E-01	g 1,4 - DCB _{eq}
Benzene	3.43E+00	g 1,4 - DCB _{eq}
Beryllium	1.92E-01	g 1,4 - DCB _{eq}
Butylbenzyl-phtalate	1.41E-11	g 1,4 - DCB _{eq}
Cadmium	3.65E+00	g 1,4 - DCB _{eq}
Carbon disulfide	7.79E-06	g 1,4 - DCB _{eq}
Carcinogenic PAHs	2.31E+02	g 1,4 - DCB _{eq}
Chloro-benzene	3.99E-12	g 1,4 - DCB _{eq}
Chromium VI	5.30E-01	g 1,4 - DCB _{eq}
Cobalt	3.11E+00	g 1,4 - DCB _{eq}
Copper	1.52E+02	g 1,4 - DCB _{eq}
Dichloro-methane	1.57E-05	g 1,4 - DCB _{eq}
Ethyl-benzene	1.69E-03	g 1,4 - DCB _{eq}
Ethylene	0.00E+00	g 1,4 - DCB _{eq}
Formaldehyde	2.31E-03	g 1,4 - DCB _{eq}
Hexachloro-benzene	2.00E-03	g 1,4 - DCB _{eq}
Hydrogen chloride	1.11E-01	g 1,4 - DCB _{eq}
Hydrogen sulphide	7.74E-04	g 1,4 - DCB _{eq}
Lead	1.78E-01	g 1,4 - DCB _{eq}
Mercury	3.94E-01	g 1,4 - DCB _{eq}
Mevinphos	2.19E-07	g 1,4 - DCB _{eq}
Molybdenum	9.73E-01	g 1,4 - DCB _{eq}
m-Xylene	4.60E-09	g 1,4 - DCB _{eq}
Naphtalene	1.18E-06	g 1,4 - DCB _{eq}

Nickel	6.74E+02	g 1,4 - DCB _{eq}
Nitrogen dioxide	1.35E-02	g 1,4 - DCB _{eq}
Pentachloro-benzene	5.45E-07	g 1,4 - DCB _{eq}
Pentachloro-phenol	3.35E-08	g 1,4 - DCB _{eq}
Phenol	2.43E-06	g 1,4 - DCB _{eq}
PM10	2.74E-02	g 1,4 - DCB _{eq}
Propylene oxide	1.50E-05	g 1,4 - DCB _{eq}
Selenium	7.77E+00	g 1,4 - DCB _{eq}
Styrene	2.27E-08	g 1,4 - DCB _{eq}
Sulphur dioxide	1.28E+02	g 1,4 - DCB _{eq}
Tetrachloro-methane	1.38E-02	g 1,4 - DCB _{eq}
Thallium	9.36E-01	g 1,4 - DCB _{eq}
Tin	1.26E-05	g 1,4 - DCB _{eq}
Vanadium	1.81E+01	g 1,4 - DCB _{eq}
Zinc	9.42E-02	g 1,4 - DCB _{eq}

Appendix 7 - Human toxicity potentials from transportation

The appendix 7 shows the calculation results of HTPs from transportation.

The airbag transportation HTPs				
		Unit		
SO ₂ emission	9.90E-01	g		
Equivalency factor (weighted RCR _{ref})	3.10E-01			
HTPs	3.07E-01	g 1,4 - DCB _{eq}		

The ECU transportation HTPs				
		Unit		
SO ₂ emission	7.69 E+04	g		
Equivalency factor (weighted RCR _{ref})	3.10E-01			
HTPs	2.39E+04	g 1,4 - DCB _{eq}		

Appendix 8 - Deaths and serious lost time injuries caused by metal mining

Appendix 9 shows the calculation results of deaths and serious lost time injuries caused by kilograms of various metals mining. The fatality data is derived from the Western Australia mining fatality database. The production data is derived from the Western Australian mineral and petroleum statistics digest 2008 report (Government of Western Australia Department of Mines and Petroleum, 2008). The serious lost time data is derived from the email contact from the Government of Western Australia Department of Mines and Petroleum. The production data is derived from Western Australian mineral and petroleum statistics digest 2007-2008 report (Government of Western Australia Department of Mines and Petroleum, 2008).

Metal [*]	Fatality	Production					Deaths/kg			
		2002	2003	2004	2005	2006	2009	Total		
Aluminum	1						1.943 E+06	1.943 E+06	kt	5.15E-10
Gold	7	188.86	187.5	164.42	169.83	163.65		874.26	t	8.01E-06
Iron	5	171.77	194.75	215.85	244.64	249.92		1076.93	Mt	4.64E-12
Nickel	3	183	190.21	174.7	191.71	176.64		916.26	kt	3.27E-09
Copper		62.29	58.78	42.68	83.88	89.47		337.1	kt	2.85E-07
Zinc	1**	218.8	174.55	51.78	57.78	138.84		641.75	kt	5.43E-07
Lead		70.4	56.49	1.17	0.31	74.85		203.22	kt	1.72E-07

Metal [*]	Serious lost time injuries	2007 -2008 production		Serious lost time injuries/kg
Gold	75	139.51	t	5.38E-04
Iron	50	290.51	Mt	1.72E-10
Nickel	52	171.05	kt	3.04E-07
Copper		124.50	kt	1.25E-05
Zinc	35**	25.71	kt	2.59E-06
Lead		197.13	kt	1.99E-05

* Only parts of the metal death rates are calculated because of the accessibility of data. Sliver, silicon, mercury are not included in this table.

^{**}Allocation: copper, zinc and lead together form as base metals. Therefore, it needs allocation method to deal with the fatality data. The method here is to allocate the fatality data in terms of their weight portions.

Appendix 9 – Deaths caused by electricity generation in

different countries

The calculations of deaths caused by electricity generation in different countries is based on table 5 - comparing deaths/TWh for all energy sources and the electricity mix for different courtiers as well as regions based on the International Energy Agency (IEA) database.

Deaths caused by electricity generation in different countries				
Country	Deaths per TWh electricity generation (1TWh=10E+9KWh)			
Sweden	3.88			
Taiwan	89.6			
Uk	60.0			
Portugal	48.0			
Turkey	55.8			
Germany	76.5			
Netherland	50.0			
Romania	71.1			
Italy	36.5			
Us	11.1			
France	8.77			
Canada	30.0			
Hungary	35.6			
China	220			
Japan	51.7			
Malaysia	53.6			

Slovenia	53.3
India	114
Singapore	19.1
OECD average	60.7
World average	68.8

Appendix 10 - The quantitative connection between midpoint and endpoint categories (the factor Q_{em})

The appendix 8 is from the paper: A life cycle impact assessment method which comprises harmonized category indicators at the midpoint and the endpoint level (Goedkoop *et al.* 2008). It sketches the relations between LCI parameters, midpoint indicators and endpoint indicators.



Midpoint impact category		Endpoint impact category			
Abbr.	Unit	HH(yr)	ED(yr)	RC(\$/YR)	
HT	kg(1,4 - DCB to urban air)	7.0E-7 (I, H, E)*	0	0	

^{*}I means individualist, H means hierarchist, and E means egalitarian. They are three types of different perspectives regarding weighting.

Appendix 11- The Estimation of death age for DALYs

A: Average age of drivers in accidents

Average age of drivers in accidents is estimated based on the census from US international safety council (www.census.gov/compendia/statab/2010/tables/10s1077.xls). An interpolation method is used here to calculate the average age of the drivers in accidents. The result shows that the average age estimation for the drivers in fatal accidents is 42.8 years old.

Average age= Σ age when accident × percentage = 8 × 0.5% + 16 × 1.2% + 17 × 1.9.....+70×6.5%+80×7.4%=42.8

Age group	Drivers in fatal accidents	Age estimation
19 years old and under	9.2	
Under 16 years old	0.5	0.736
16 years old	1.2	0.192
17 years old	1.9	0.323
18 years old	2.7	0.486
19 years old	2.9	0.551
20 to 24 years old	14.9	
20 years old	2.9	0.580
21 years old	3.1	0.651
22 years old	3.1	0.682
23 years old	2.7	0.621
24 years old	3.1	0.744
25 to 34 years old	18.3	5.49
35 to 44 years old	16.4	6.56

45 to 54 years old	16.1	8.05
55 to 64 years old	11.1	6.66
65 to 74 years old	6.5	4.55
75 years old and over	7.4	5.92
Average age		42.8

B: Average death age of mining workers

Database of Western Australia provides the fatalities by age. After calculation, the average death age of mining workers is 35.6.



C: Average death age of workers in energy industry

The interpolation method is used again to estimate the average death age of workers in electricity industry. The average age is 45.5 after calculations. The fatal occupational injuries data at the year of 2009 is derived from US Department of labor.

